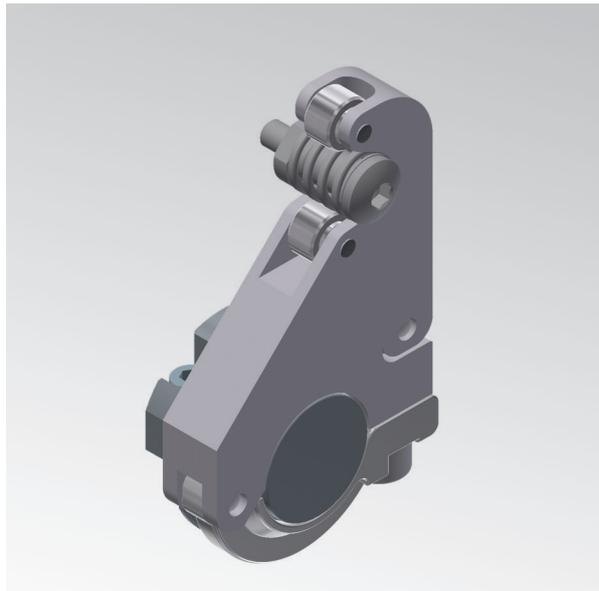


UBK46

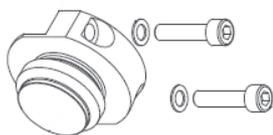
Sistema di autoritenuta per la posizione di apertura



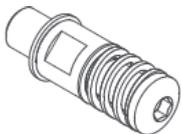
UBK46P_ _ _ _

Istruzioni di montaggio

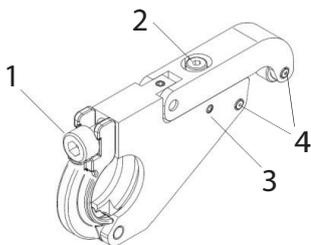
Particolari



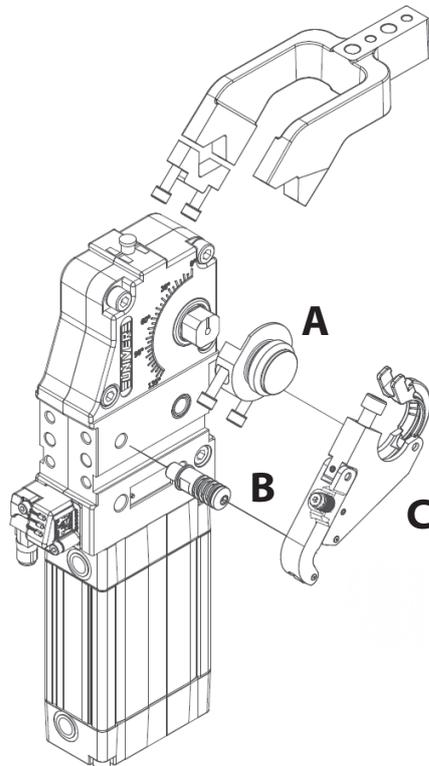
Gruppo (A)
Tassello + viti + rondelle



Gruppo (B)
Perno + rondelle

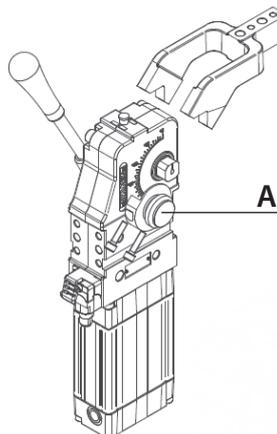


Gruppo (C)
autoritenuta



Sequenza

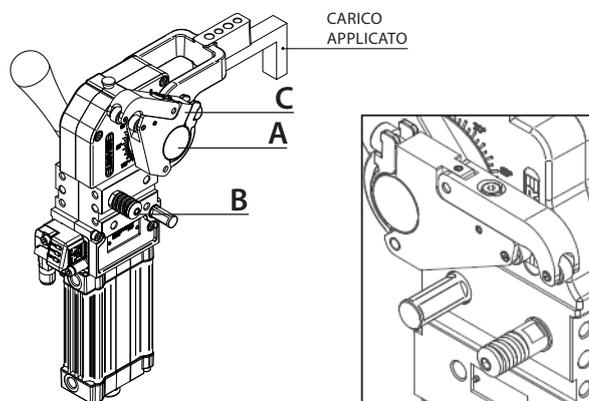
Fissare il pressore utilizzando il gruppo tassello (A).
Serrare le viti con chiavi dinamometrica,
(coppia di serraggio vedi tabella)



Vite	Coppia di serraggio	
	Min [Nm]	Max [Nm]
M5	9	11
M6	16	18
M8	25	30
M10	33	35

Posizionare il gruppo autoritenuta (C) sul tassello (A),
puntando leggermente la vite (1).

Avvitare il gruppo perno (B) sul fianchetto
(coppia di serraggio vedi tabella)



Vite	Coppia di serraggio
M6	8 Nm
M10	25Nm
M12	45Nm

Regolare l'apertura dell'unità di bloccaggio
sull'angolo desiderato.

In posizione di apertura:

Agganciare l'autoritenuta (C) al perno (B)

Avvitare la vite di serraggio (1) tenendo l'autoritenuta
(C) leggermente sollevata e le rotelle di aggancio (4)
in appoggio sulla molla del perno (B)

- chiave dinamometrica coppia di serraggio 25 Nm

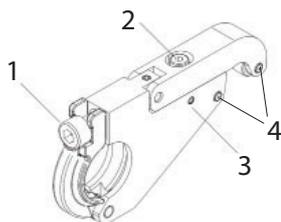
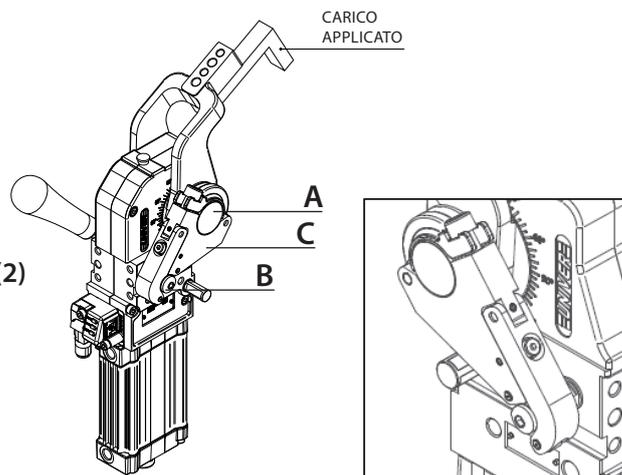
Riagganciare l'autoritenuta (C) al perno (B)

Regolare la forza di aggancio autoritenuta agendo sulla vite (2)
fino al mantenimento del carico applicato

- chiave esagonale misura N°3

Avvitare grano di sicurezza (3)

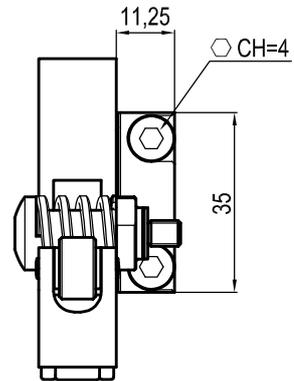
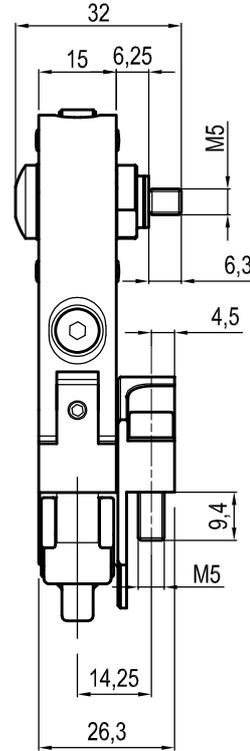
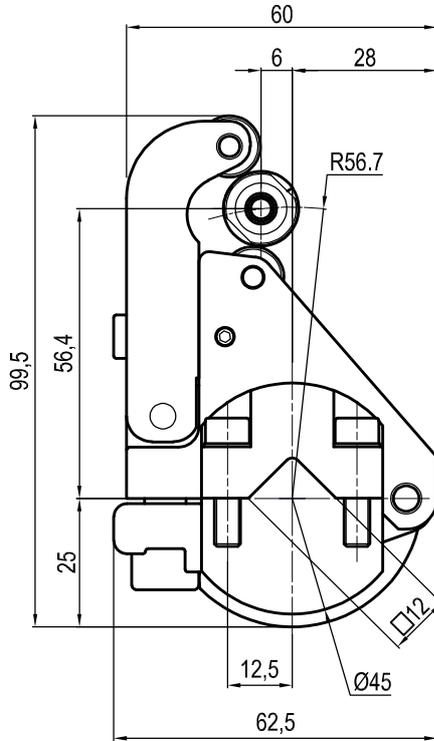
- chiave esagonale misura N°2



VERIFICA PERIODICA:

controllare il mantenimento del carico applicato, in caso contrario procedere regolando nuovamente il carico agendo sull'apposita vite (2) o sostituendo nel caso il Gruppo (B) Perno + rondelle (gruppo del quale si consiglia l'approvvigionamento perché soggetto ad usura).

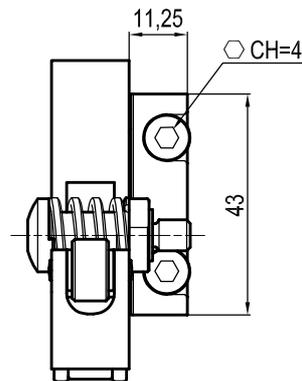
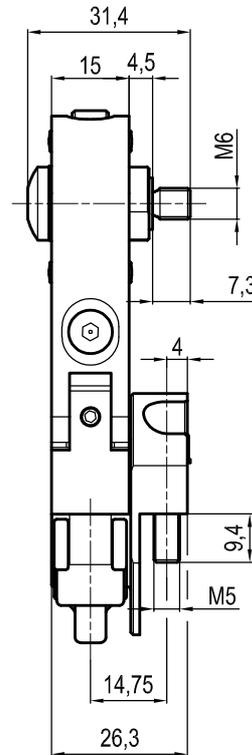
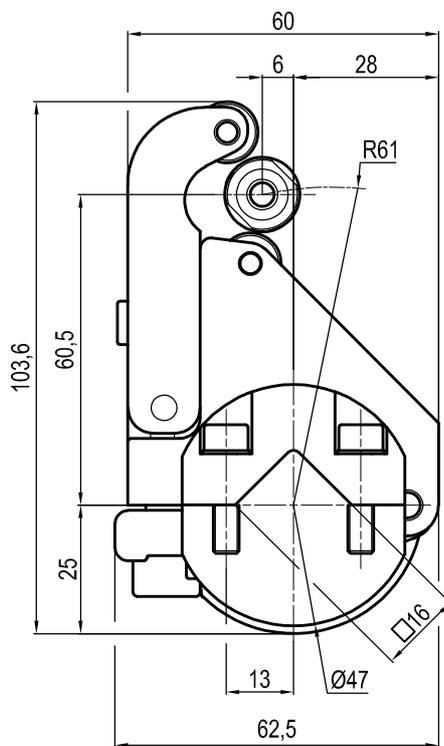
□12 mm self holding



Clamp size	Material	Weight
32	Aluminium / Steel	0.275 Kg

Subject to technical modification without notice.

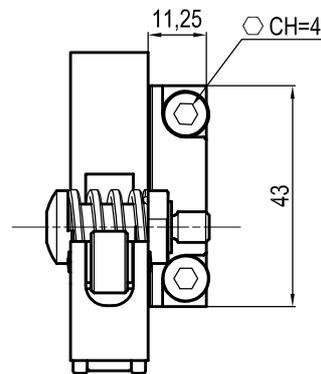
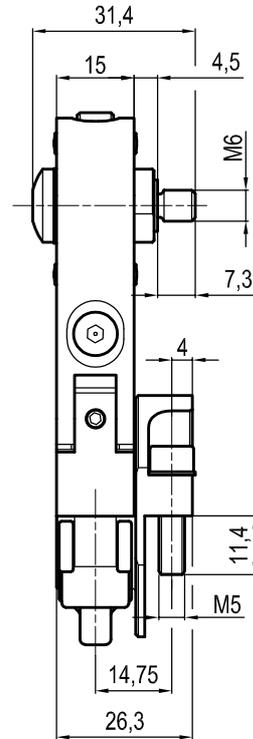
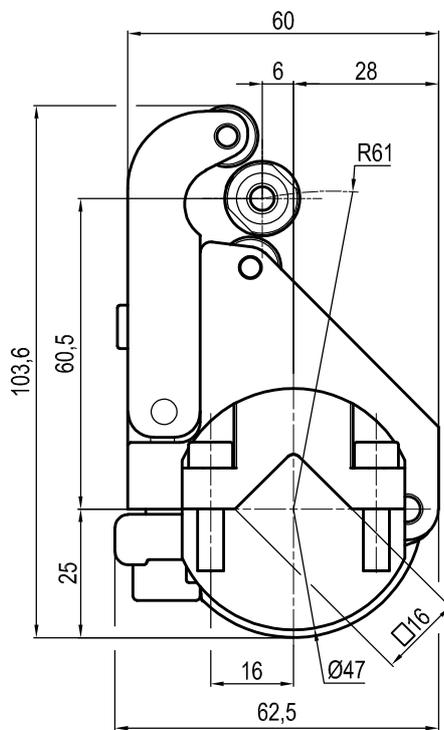
□16 mm self holding



Clamp size	Material	Weight
40	Aluminium / Steel	0.3 Kg

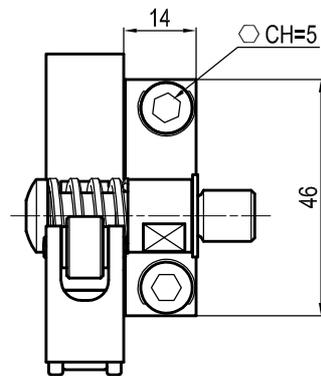
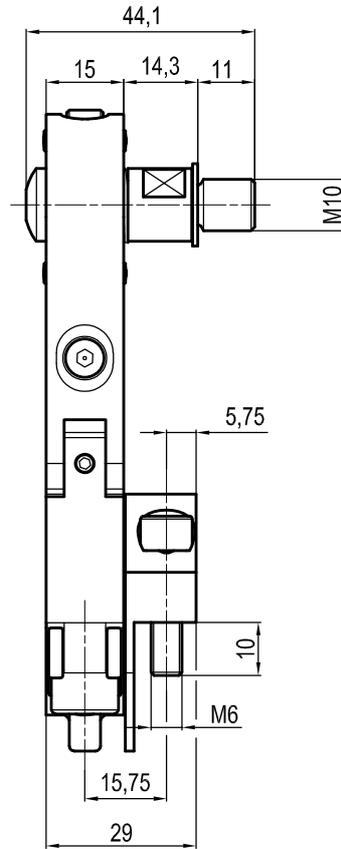
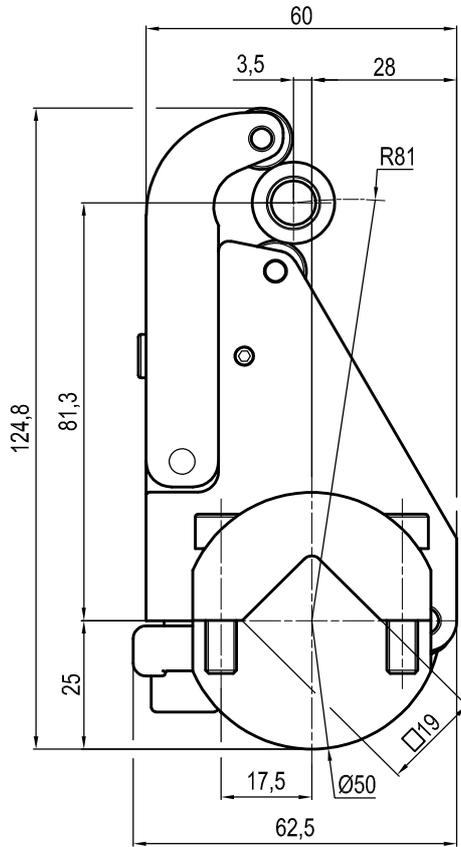
Subject to technical modification without notice.

□16 mm self holding



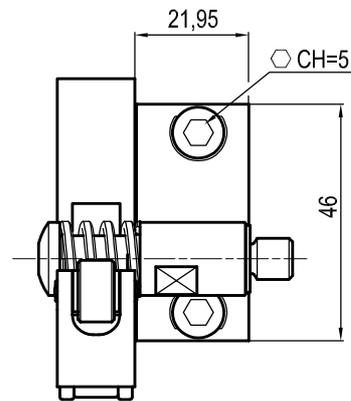
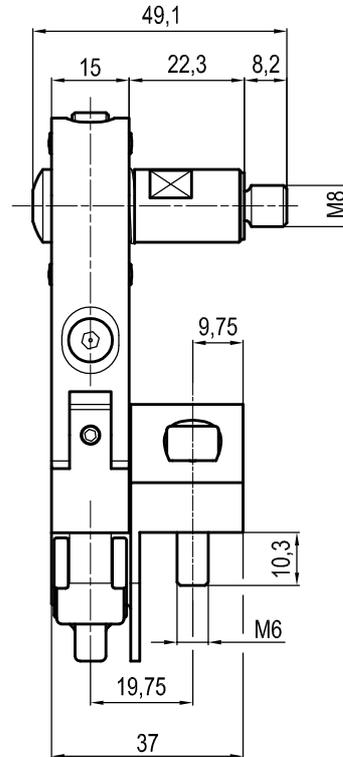
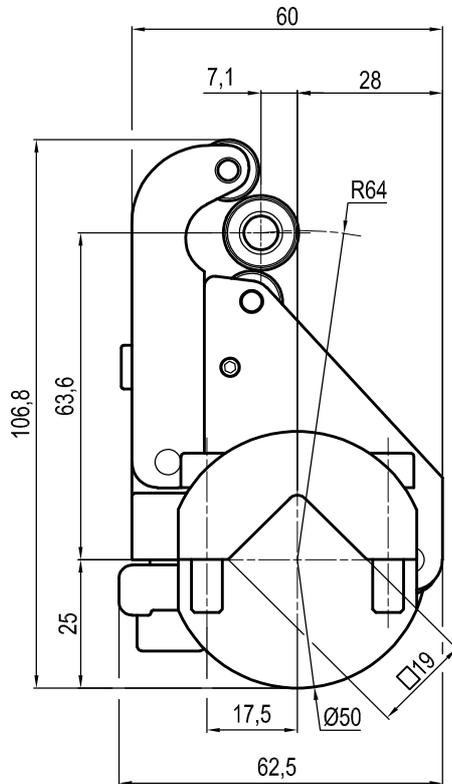
Clamp size	Material	Weight
40	Aluminium / Steel	0.3 Kg

□19 mm self holding



Clamp size	Material	Weight
50/63	Aluminium / Steel	0.4 Kg

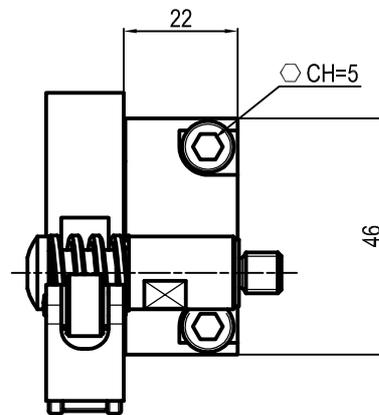
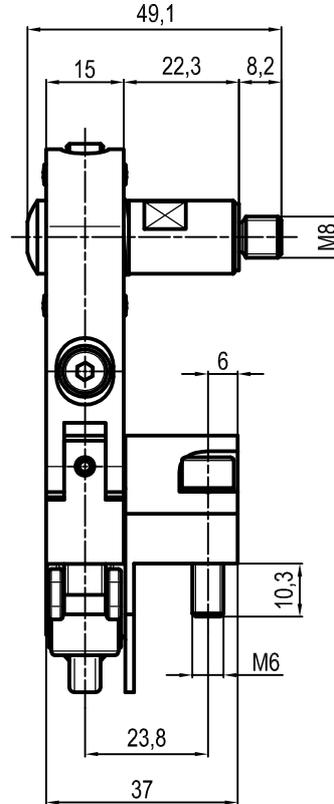
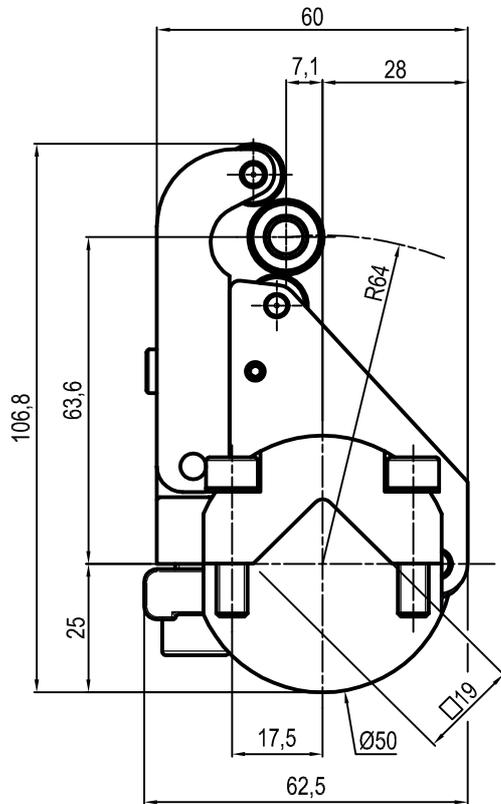
□19 mm self holding



Clamp size	Material	Weight
50	Aluminium / Steel	0.45 Kg

Subject to technical modification without notice.

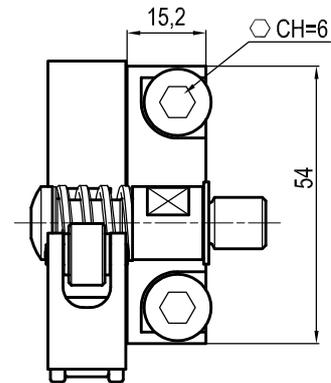
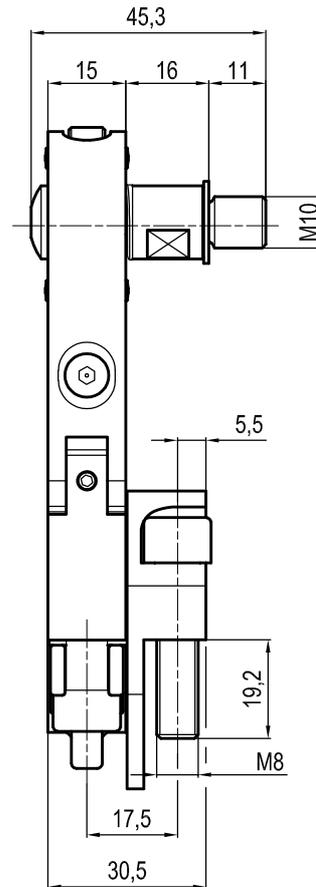
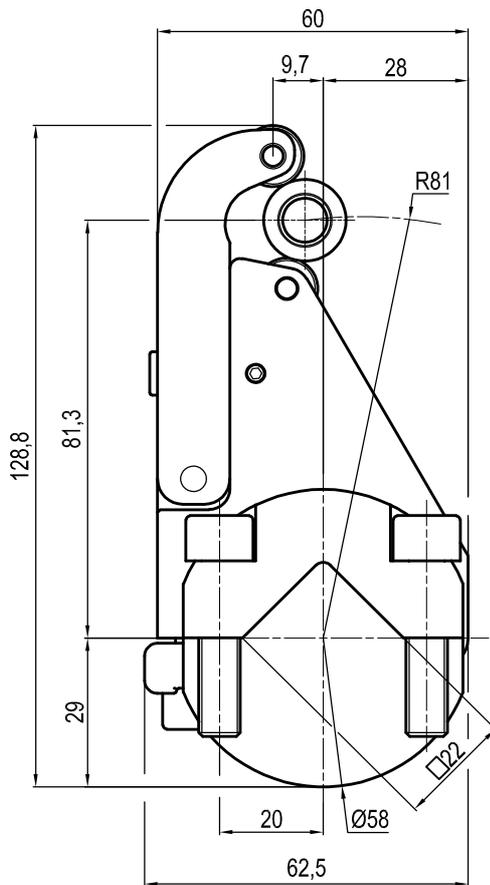
□19 mm self holding



Clamp size	Material	Weight
50	Aluminium / Steel	0.45 Kg

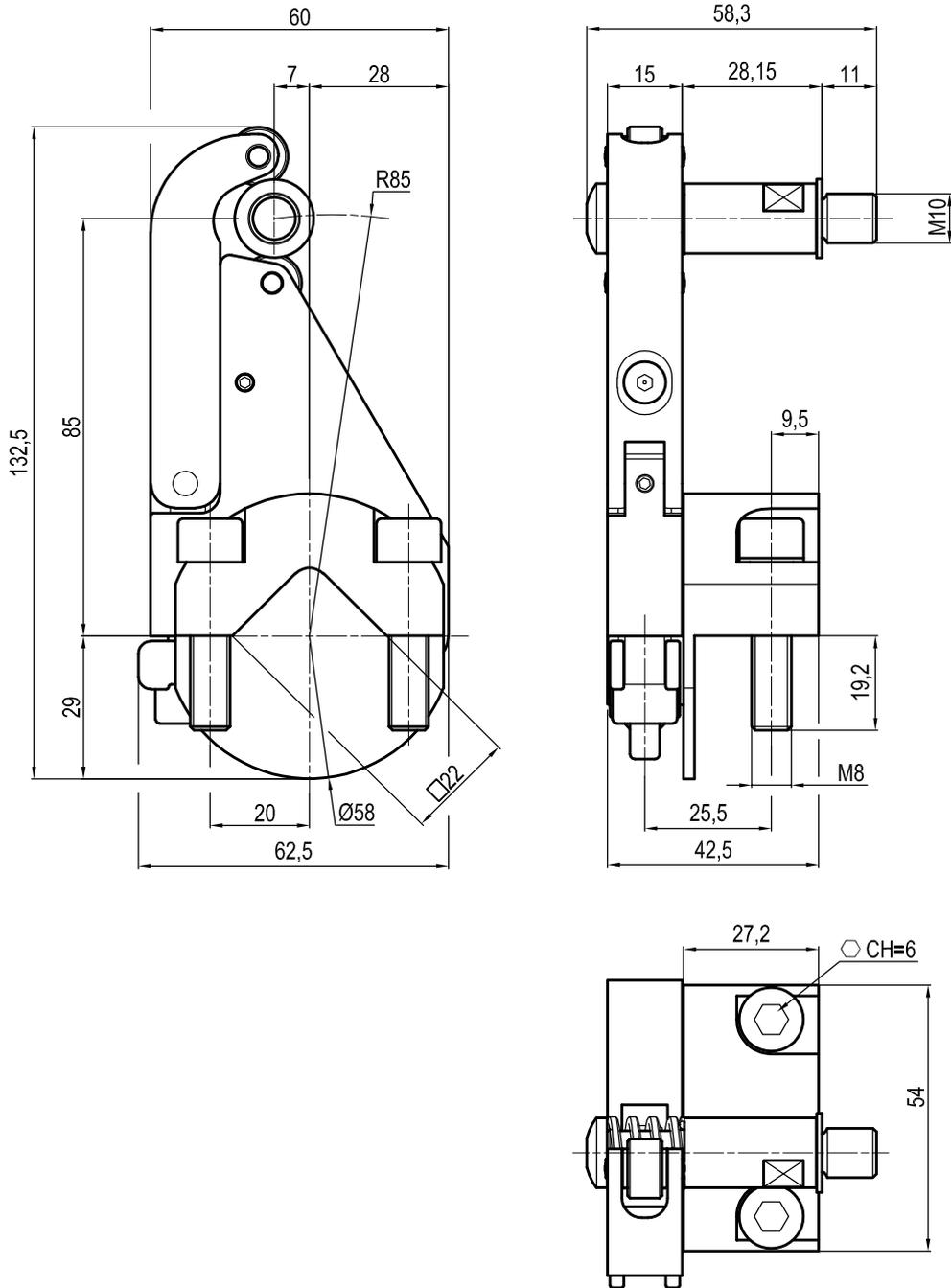
Subject to technical modification without notice.

□22 mm self holding



Clamp size	Material	Weight
63	Aluminium / Steel	0.5 Kg

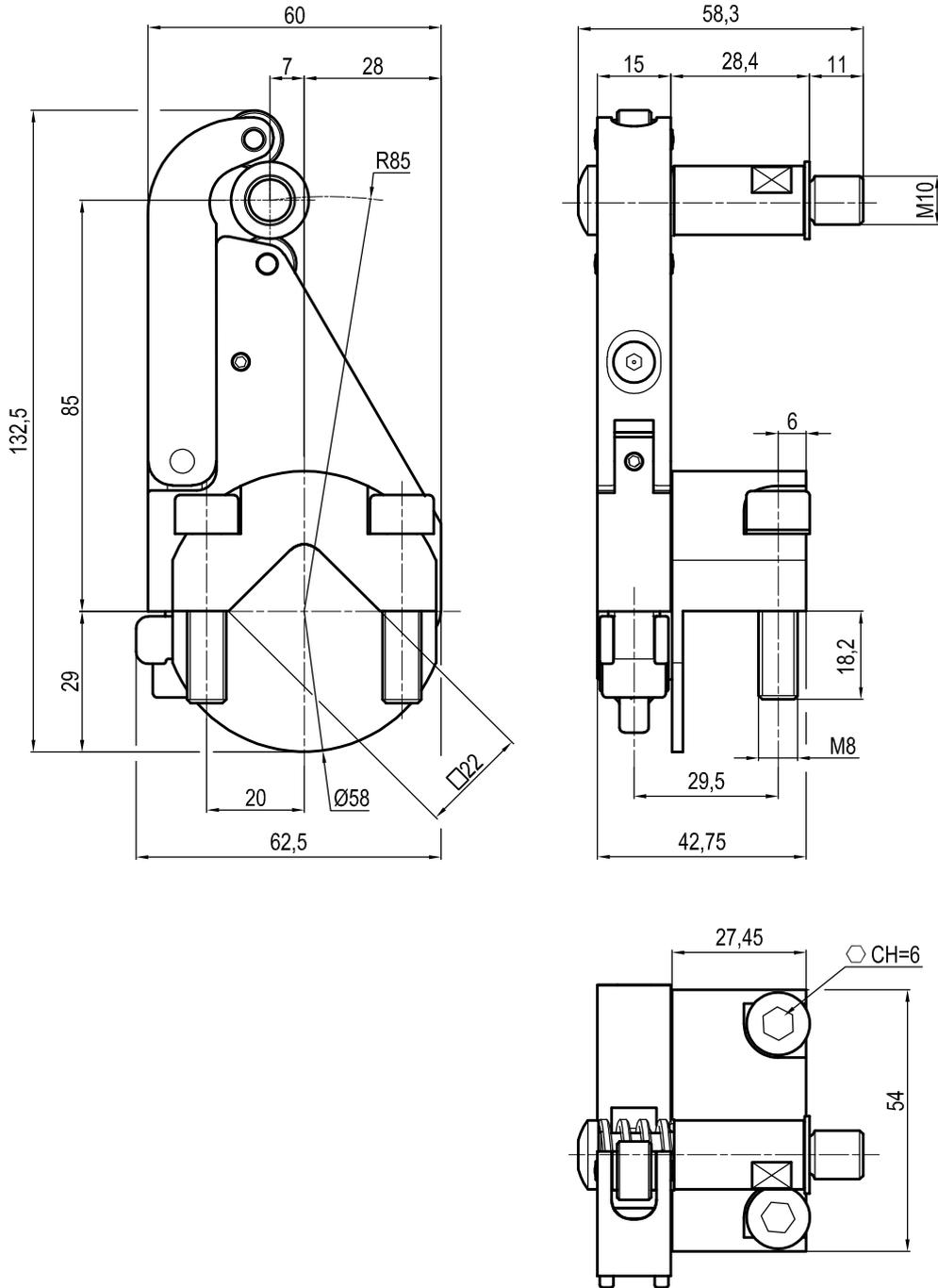
□22 mm self holding



Clamp size	Material	Weight
63	Aluminium / Steel	0.6 Kg

Subject to technical modification without notice.

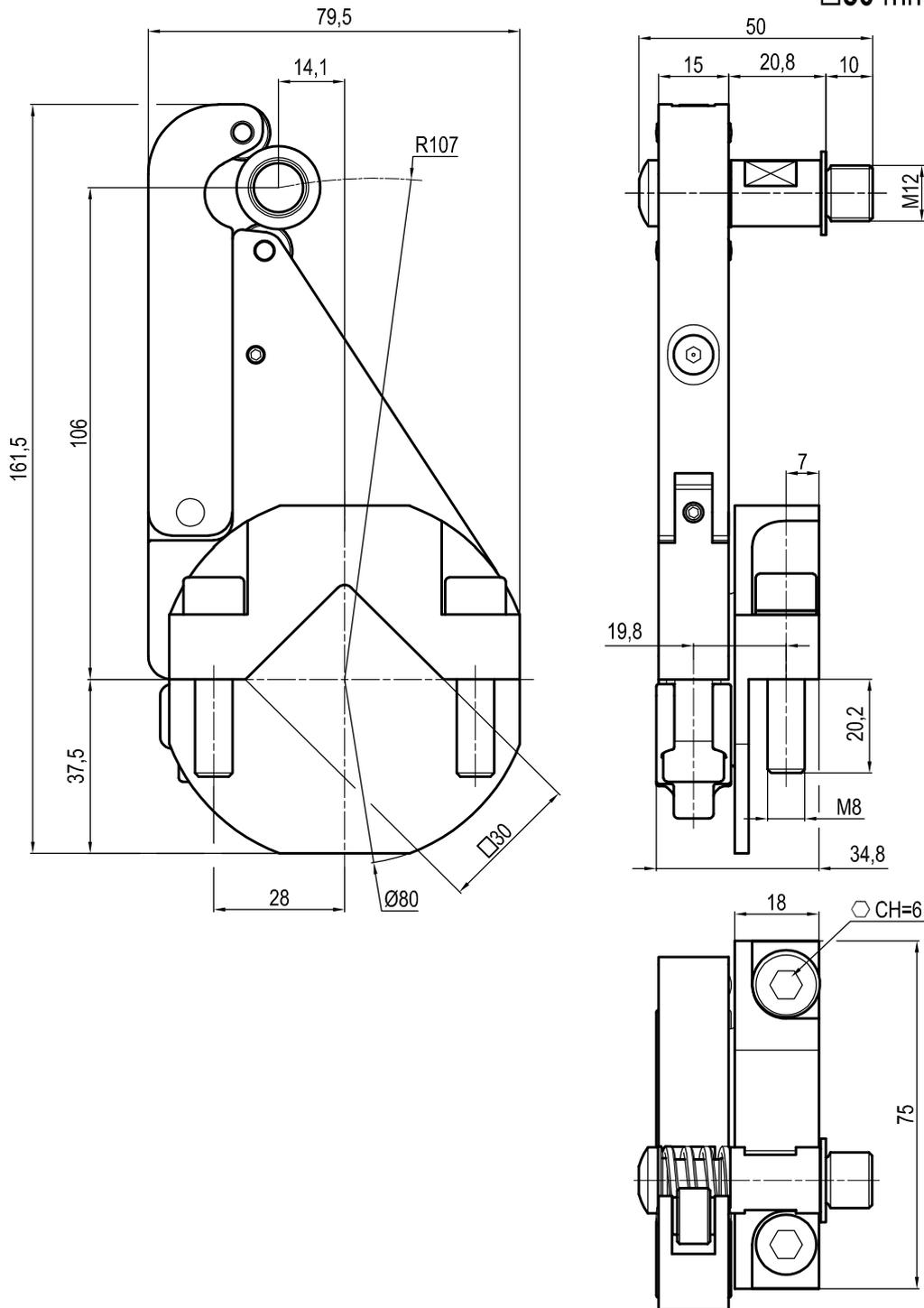
□22 mm self holding



Clamp size	Material	Weight
63	Aluminium / Steel	0.6 Kg

Subject to technical modification without notice.

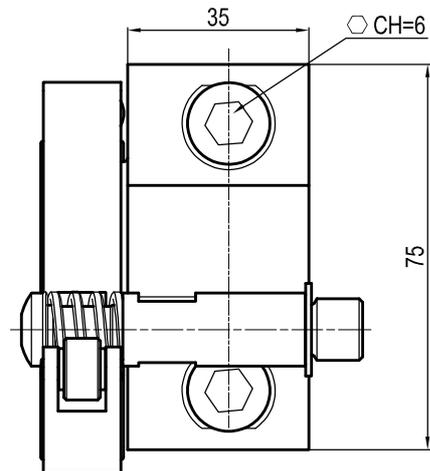
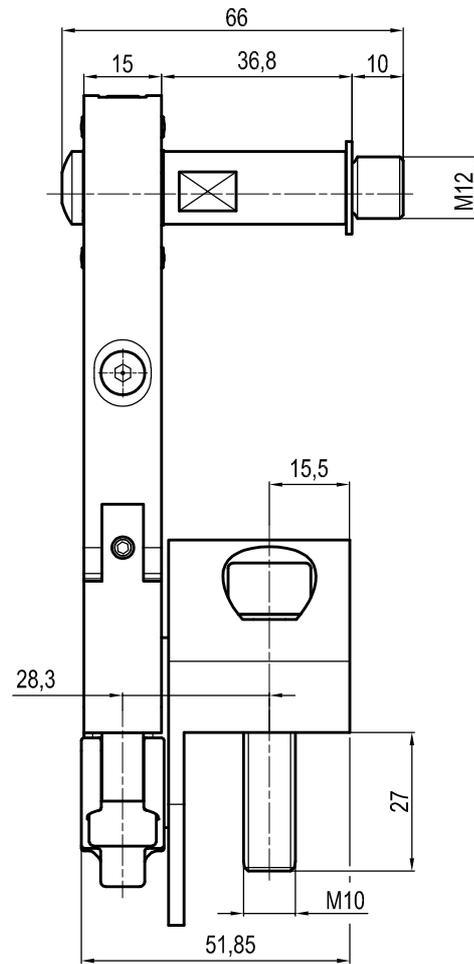
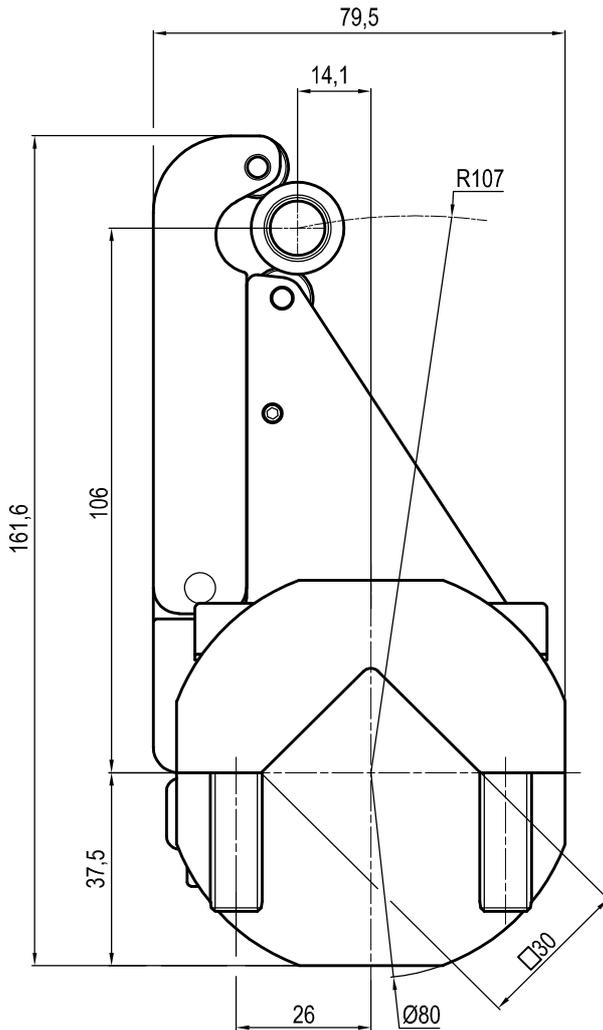
□30 mm self holding



Clamp size	Material	Weight
80	Aluminium / Steel	0.85Kg

Subject to technical modification without notice.

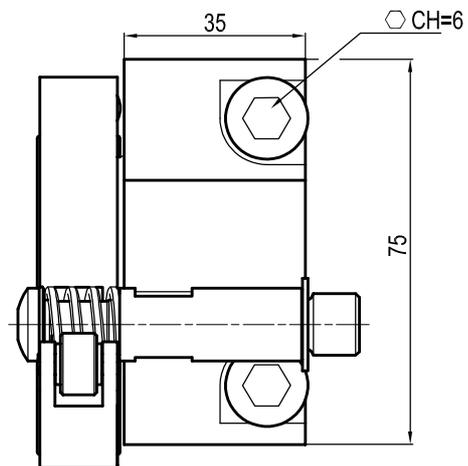
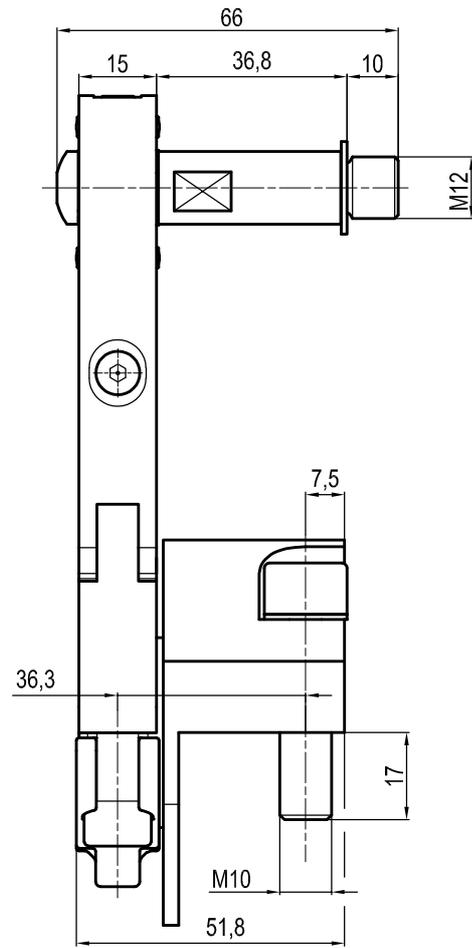
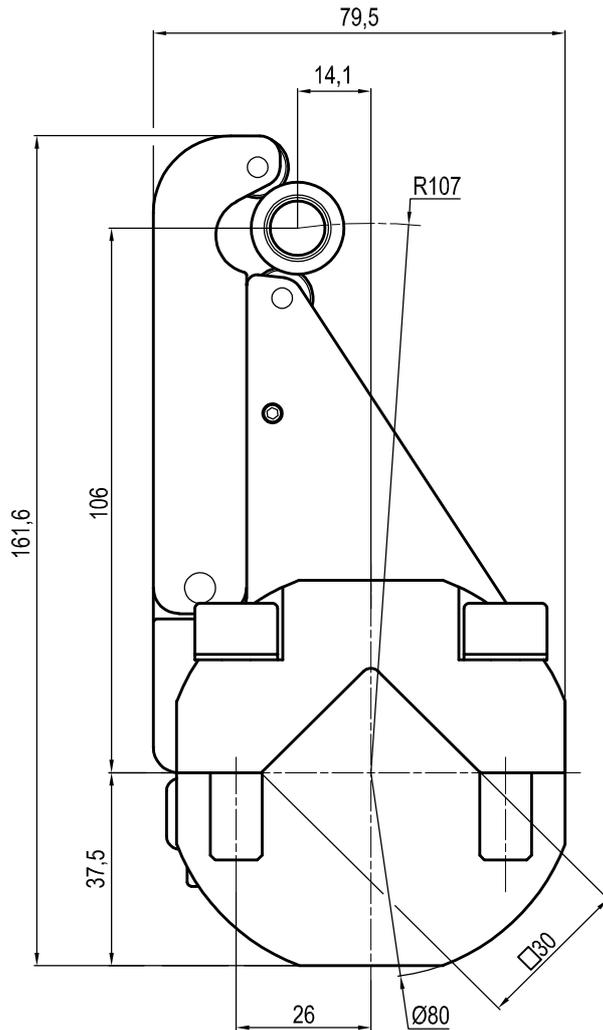
□30 mm self holding



Clamp size	Material	Weight
80	Aluminium / Steel	1Kg

Subject to technical modification without notice.

□30 mm self holding



Clamp size	Material	Weight
80	Aluminium / Steel	1Kg

Subject to technical modification without notice.