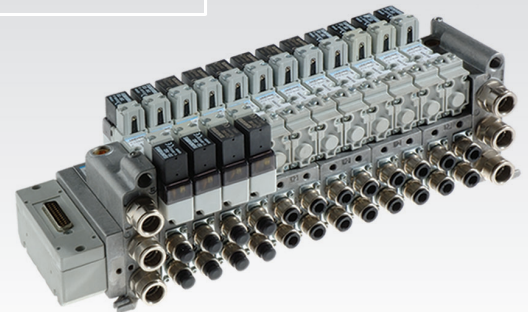
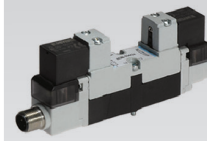


# BD

## ISO 15407-1/2 (VDMA 24563) ISO 02 (18 mm) - ISO 01 (26 mm) Valves

**BDE** = solenoid valves ISO 15407/2 with integrated electric connection  
**BDB** = solenoid valves ISO 15407/1 with M12 electric connection  
**BDA** = valves and solenoid valves ISO 15407/1 with standard electrical connection  
 (without coils and connectors to be ordered separately)

- TC Serial communication system available for BDE series
- Modular sub-base ISO-VDMA
- Sub-base with increased capacity



### TECHNICAL CHARACTERISTICS

Ambient temperature	-20 ÷ +50 °C
Fluid temperature	Max +50 °C
Fluid	50 µm filtered air, with or without lubrication
Commutation system	spool
Ways/Positions	<b>3/2+3/2, 5/2, 5/3</b>
Pressure	<b>electric control</b> = 9 bar max <b>pneumatic control</b> = 10 bar max
Control	indirect electro - pneumatic, pneumatic
Return	mechanical spring, pneumomechanical spring
Nominal Ø (mm)	<b>18 mm = 6 , 26 mm = 8</b>
Nominal flow rate (NI/min) for valves and solenoid valves side 18 mm (a)	
Sub-base in die-cast aluminium according to standard	

Fittings:	VDMA-ISO			Oversize		
	Ø4	Ø6	Ø8	Ø4	Ø6	Ø8
<b>5/2</b>	200	440	620	200	480	800
<b>5/3</b>	200	440	580	200	460	720
<b>3/2+3/2</b>	200	440	600	200	460	720

#### Nominal flow rate (NI/min) for valves and solenoid valves side 26 mm (b)

Fittings:	VDMA-ISO				Oversize			
	Ø6	Ø8	Ø10	Ø12(c)	Ø6	Ø8	Ø10	Ø12(c)
<b>5/2</b>	500	950	1200	1250	500	1050	1500	1700
<b>5/3</b>	500	900	1100	1150	500	1050	1300	1400
<b>3/2+3/2</b>	500	950	1150	1250	500	1050	1450	1650

(a) = manifold sub-base 2 valve places and end plates with side connections in aluminium and fixing plate for fittings standard supplied with sub-base.

(b) = manifold sub-base 1 valve place and end plates with side connections in aluminium and fixing plate for fittings standard supplied with sub-base.

(c) = the external Ø of the G 3/8 fitting for tube Ø12 mm must not exceed 20 mm

### CONSTRUCTIVE CHARACTERISTICS

Body valve	acetalic resin with aluminium cover
Seals	nitrile rubber
Sub-base	die-cast aluminium
Actuators	technopolymer
Spool	aluminium

### ELECTRIC CHARACTERISTICS

Electropilot/Coil	A series/U05
Voltage	24 V DC (± 10%), 12 V DC upon request
Power consumption	2 W
Protection degree	IP65
Manual override	recessed button - 1 position

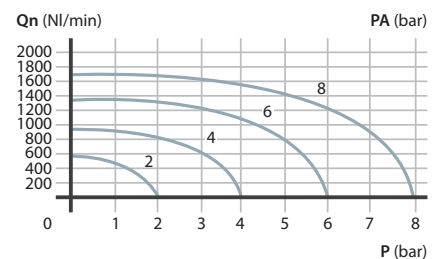
See ATEX Catalogue for types and versions

Subject to change

### Flow rate characteristics

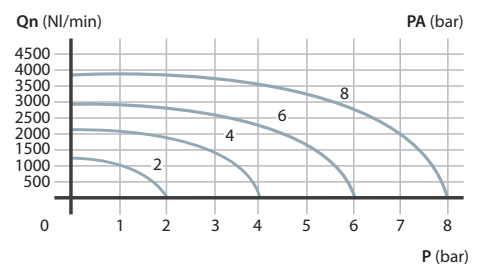
>> Valves and solenoid valves side 18 mm

5/2 Oversize sub-base for Ø8 mm tube



>> Valves and solenoid valves side 26 mm

5/2 Increased sub-base for Ø12 mm tube



P = Working pressure

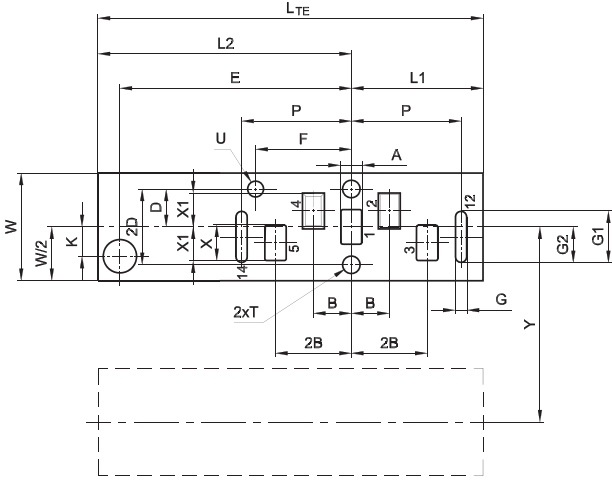
PA = Supply pressure

Qn = Nominal flow rate

### ISO 15407 specifications

They establish the dimensions of the bearing surface and the minimum distance between two valve places, guaranteeing the interchangeability and possibility to include any valve providing it complies with above specifications.

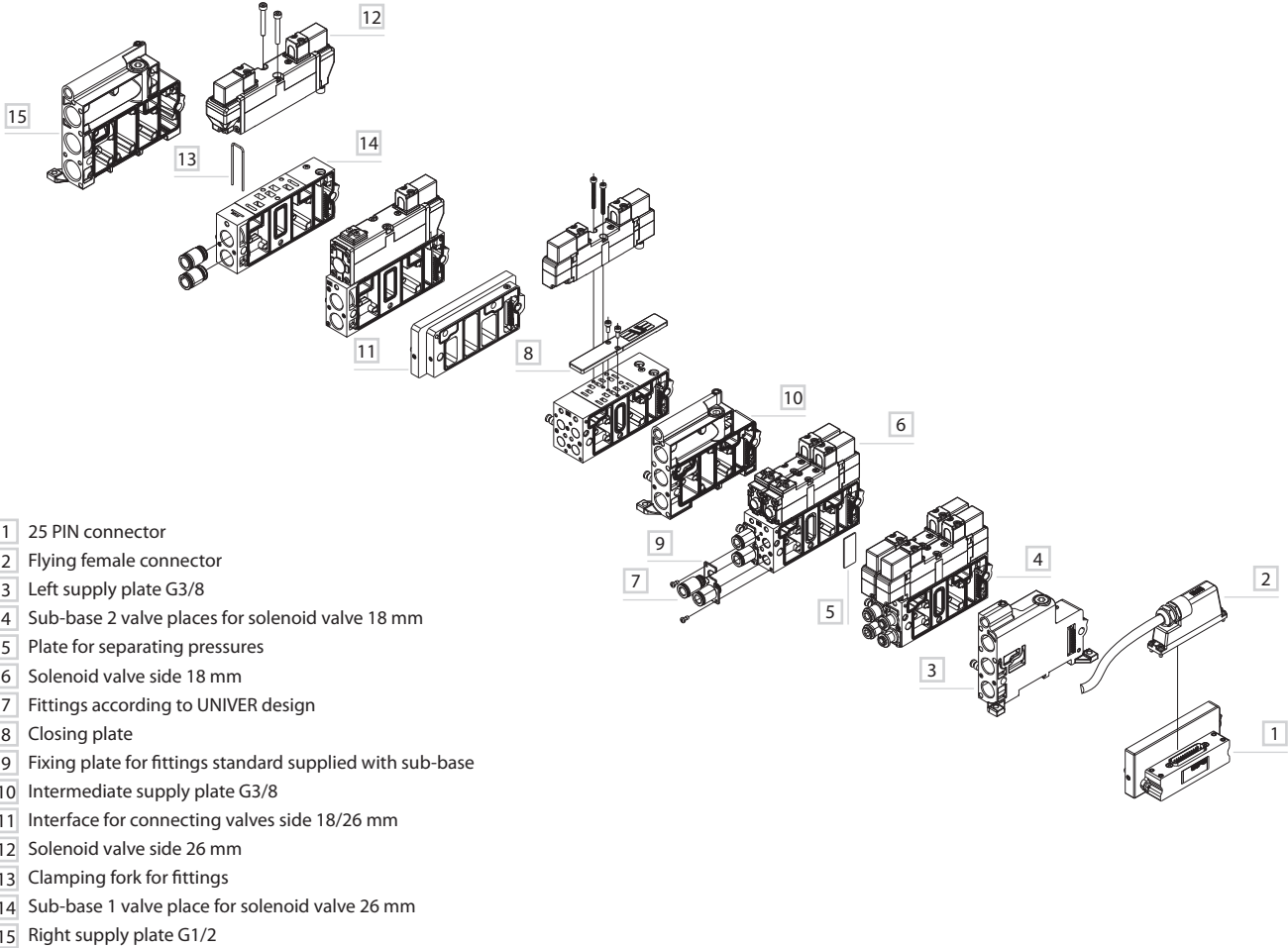
>> Dimensioning of the bearing surface according to ISO 15407-1/2 specification with integrated electric connector



Y = Min. distance between two interface axes of the same dimension mounting on the same manifolds

U = Position bore, depth V

	A	B	D	E	F	G	G1	G2	K	L1	L2	LTE	P	T	U	V	W	X	X1	Y
										min.	min.	min.					min.			
18 mm	3,5	7	6,25	50	17	2	8	6	3,35	25	55,5	80,5	20	M3	3,2	4	18	6,5	5,25	19
26 mm	5,5	9,5	9,5	58	24	3	13	9	7,35	33	63,5	96,5	27,5	M4	3,2	4	26	9	8,5	27



- 1 25 PIN connector
- 2 Flying female connector
- 3 Left supply plate G3/8
- 4 Sub-base 2 valve places for solenoid valve 18 mm
- 5 Plate for separating pressures
- 6 Solenoid valve side 18 mm
- 7 Fittings according to UNIVER design
- 8 Closing plate
- 9 Fixing plate for fittings standard supplied with sub-base
- 10 Intermediate supply plate G3/8
- 11 Interface for connecting valves side 18/26 mm
- 12 Solenoid valve side 26 mm
- 13 Clamping fork for fittings
- 14 Sub-base 1 valve place for solenoid valve 26 mm
- 15 Right supply plate G1/2

## CODIFICATION KEY

B	D	E	-	3	3	4	4	2	4	
1				2	3	4	5	6		7

1 Series	2 Size	3 Type	4 Control 14
<b>BDE</b> = solenoid valves with integrated electric connection 24 V DC (including coil and connector) <b>BDB</b> = solenoid valves with integrated electric connection 24 V DC, with M12 connector (including coil and connector)	<b>3</b> = side 18 mm <b>4</b> = side 26 mm	<b>2</b> = 5/2 <b>3</b> = 5/3 c.c. <b>4</b> = 5/3 o.c. <b>5</b> = 5/3 p.c. <b>6</b> = 3/2+3/2 NC-NC <b>7</b> = 3/2+3/2 NC-NO <b>8</b> = 3/2+3/2 NO-NO	<b>4</b> = electric amplified

5 Return 12	6 Coil voltage	7 Options
<b>0</b> = pneumomechanical spring <b>1</b> = mechanical spring <b>4</b> = electric amplified <b>7</b> = electric not amplified	<b>24</b> = 24 V DC (standard) <b>12</b> = 12 V DC (upon request)	<b>D</b> = externally servoassisted electropilot

o.c. = open centres    c.c. = closed centres    p.c. = pressurized centre

B	D	A	-	3	3	4	4		
1				2	3	4	5	6	7

1 Series	2 Size	3 Type	4 Control 14
<b>BDA</b> = valves and solenoid valves (without coil and connectors to be ordered separately)	<b>3</b> = side 18 mm <b>4</b> = side 26 mm	<b>2</b> = 5/2 <b>3</b> = 5/3 c.c. <b>4</b> = 5/3 o.c. <b>5</b> = 5/3 p.c. <b>6</b> = 3/2+3/2 NC-NC <b>7</b> = 3/2+3/2 NC-NO <b>8</b> = 3/2+3/2 NO-NO	<b>3</b> = pneumatic amplified <b>4</b> = electric amplified only DC <b>5</b> = electric amplified DC and AC

5 Return 12	6 Options	7 ATEX Options
<b>0</b> = pneumomechanical spring <b>1</b> = mechanical spring <b>2</b> = pneumatic not amplified <b>3</b> = pneumatic amplified <b>4</b> = electric amplified only DC <b>5</b> = electric amplified DC and AC <b>7</b> = electric non amplified only DC <b>8</b> = electric non amplified DC and AC	<b>D</b> = externally servoassisted electropilot	<b>X</b> = Atex (upon request)  See ATEX Catalogue for types and versions

o.c. = open centres    c.c. = closed centres    p.c. = pressurized centre

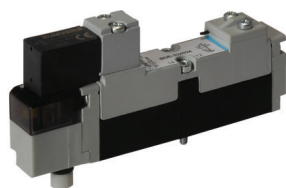
## &gt;&gt; Coils U05 side 15 mm

Part no.	Nominal voltage		Frequency	Power consumption			
	DC v	AC v		CCW		CA	VA
			HZ	rating	start	rating	start
DD-040	-	24	50/60	-	-	2,3	3,2
DD-042	12	-	-	2,5	2,5	-	-
DD-050	-	48	50/60	-	-	2,3	3,2
DD-051	24	-	-	2	2	-	-
DD-052	24	-	-	2,5	2,5	-	-
DD-060	-	110	50/60	-	-	3,5	3,2
DD-070	-	230	50/60	-	-	2,3	3,2

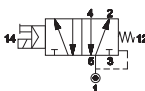
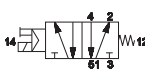
LED connector AM-5109/AM5105 24V DC 50/60 Hz

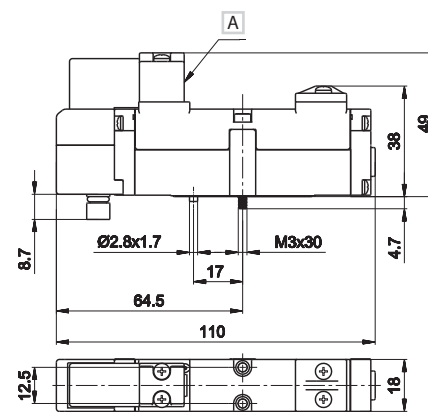
It can rotate by 180° on the coil - IP65 - cable connection PG9

## Single electric impulse 18 mm



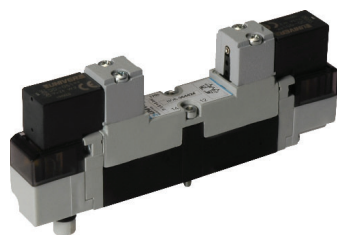
Weight (Kg): 0,112

	Symbol	Control	Return	Pressure bar	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		electric amplified	pneumo mechanical spring	1,8÷9	15	25	<b>BDE-324024</b>
5/2		electric amplified	mechanical spring	2,5÷9	14	37	<b>BDE-324124</b>

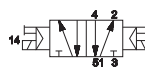
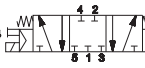
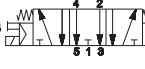
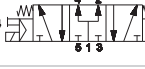
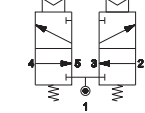
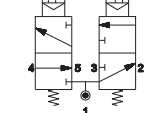
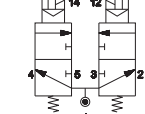


A Manual override

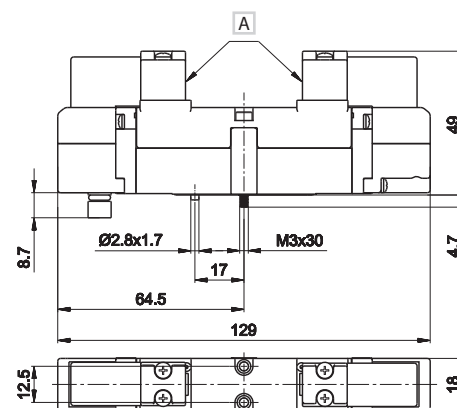
## Double electric impulse 18 mm



Weight (Kg): 0,131

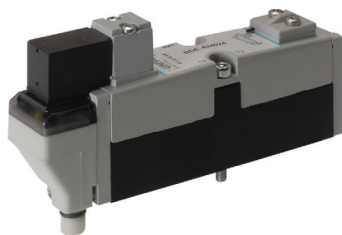
	Symbol	Control	Return	Pressure bar	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		electric amplified	electric amplified	0,8÷9	16	16	<b>BDE-324424</b>
5/3 c.c.		electric amplified	electric amplified	2,1÷9	14	31	<b>BDE-334424</b>
5/3 o.c.		electric amplified	electric amplified	2,1÷9	14	31	<b>BDE-344424</b>
5/3 p.c.		electric amplified	electric amplified	2,1÷9	31	14	<b>BDE-354424</b>
3/2 NC + 3/2 NC		electric amplified	electric amplified	1,8÷9	17	22	<b>BDE-364424</b>
3/2 NC + 3/2 NO		electric amplified	electric amplified	1,8÷9	17	22	<b>BDE-374424</b>
3/2 NO + 3/2 NO		electric amplified	electric amplified	1,8÷9	17	22	<b>BDE-384424</b>

o.c. = open centres    c.c. = closed centres    p.c. = pressurized centres





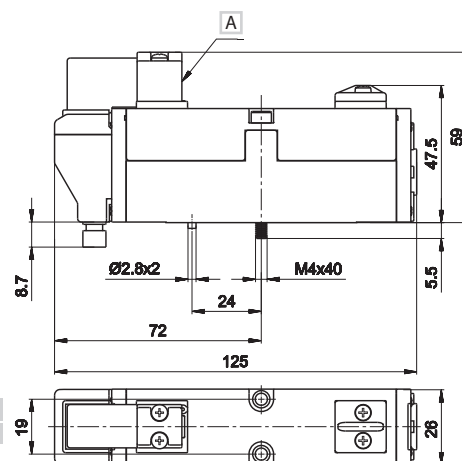
A Manual override

## Single electric impulse 26 mm



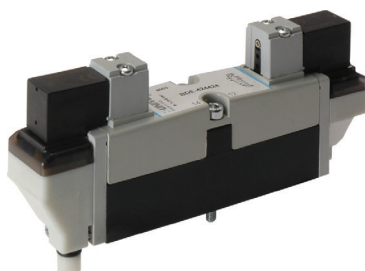
Weight (Kg): 0,205

	Symbol	Control	Return	Pressure	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		electric amplified	pneumo mechanical spring	1,8÷9	21	40	<b>BDE-424024</b>
5/2		electric amplified	mechanical spring	2,5÷9	20	50	<b>BDE-424124</b>





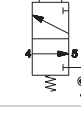
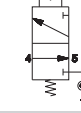
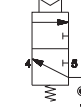


A Manual override

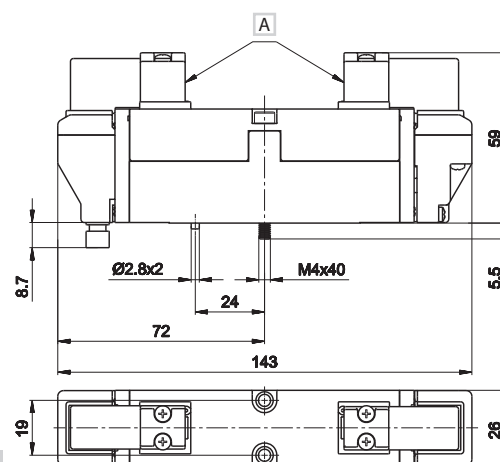
## Double electric impulse 26 mm



Weight (Kg): 0,232

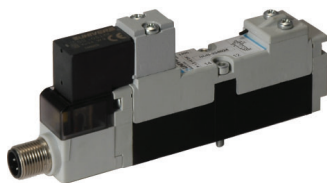
	Symbol	Control	Return	Pressure	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		electric amplified	electric amplified	0,8÷9	17	17	<b>BDE-424424</b>
5/3 c.c.		electric amplified	electric amplified	2,1÷9	16	54	<b>BDE-434424</b>
5/3 o.c.		electric amplified	electric amplified	2,1÷9	16	54	<b>BDE-444424</b>
5/3 p.c.		electric amplified	electric amplified	2,1÷9	63	16	<b>BDE-454424</b>
3/2 NC + 3/2 NC		electric amplified	electric amplified	1,8÷9	20	27	<b>BDE-464424</b>
3/2 NC + 3/2 NO		electric amplified	electric amplified	1,8÷9	20	27	<b>BDE-474424</b>
3/2 NO + 3/2 NO		electric amplified	electric amplified	1,8÷9	20	27	<b>BDE-484424</b>

o.c. = open centres    c.c. = closed centres    p.c. = pressurized centres

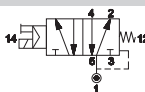



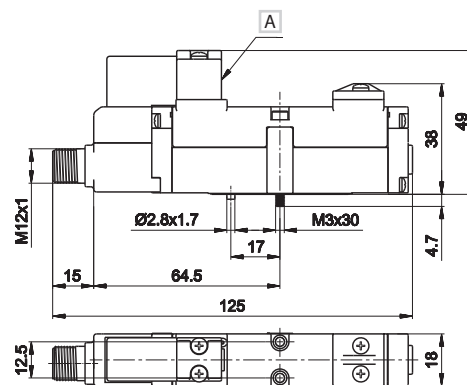
A Manual override

## Single electric impulse 18 mm



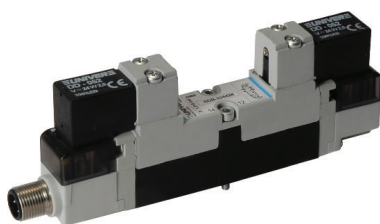
Weight (Kg): 0,117

	Symbol	Control	Return	Pressure	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		14 electric amplified	12 pneumo mechanical spring	bar 1,8÷9	15	25	<b>BDB-324024</b>
5/2		14 electric amplified	12 mechanical spring	2,5÷9	14	37	<b>BDB-324124</b>

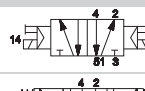

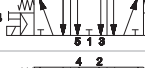
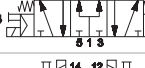
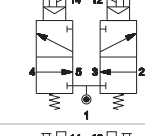
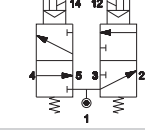
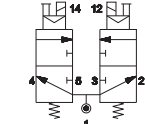


A Manual override

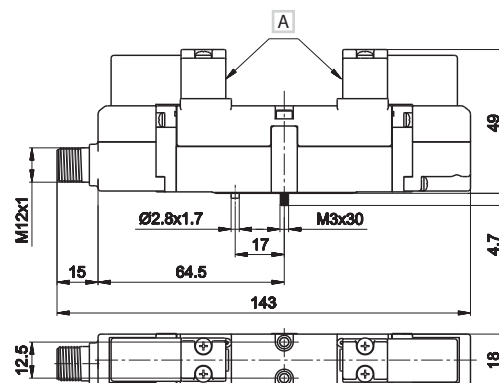
## Double electric impulse 18 mm



Weight (Kg): 0,136

	Symbol	Control	Return	Pressure	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		14 electric amplified	12 electric amplified	bar 0,8÷9	16	16	<b>BDB-324424</b>
5/3 c.c.		14 electric amplified	12 electric amplified	2,1÷9	14	31	<b>BDB-334424</b>
5/3 o.c.		14 electric amplified	12 electric amplified	2,1÷9	14	31	<b>BDB-344424</b>
5/3 p.c.		14 electric amplified	12 electric amplified	2,1÷9	31	14	<b>BDB-354424</b>
3/2 NC + 3/2 NC		14 electric amplified	12 electric amplified	bar 1,8÷9	17	22	<b>BDB-364424</b>
3/2 NC + 3/2 NO		14 electric amplified	12 electric amplified	bar 1,8÷9	17	22	<b>BDB-374424</b>
3/2 NO + 3/2 NO		14 electric amplified	12 electric amplified	bar 1,8÷9	17	22	<b>BDB-384424</b>

o.c. = open centres    c.c. = closed centres    p.c. = pressurize centres



A Manual override

## ELECTRIC CHARACTERISTICS

Electric connector M12x1

IP 65 protection degree

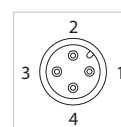
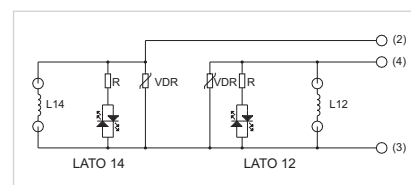
24 V DC voltage

2,5 W nominal power

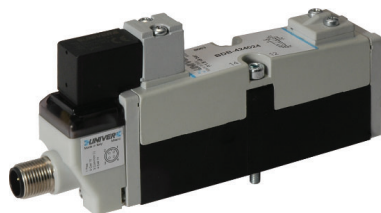
DD-052\*\* series coil (without faston)

ED 100%

LED indicator

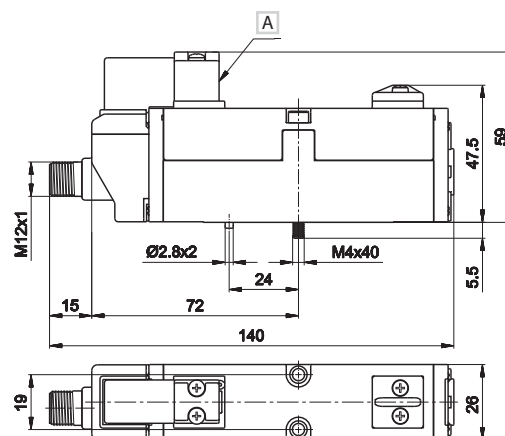
Available upon request other voltages  
max 48V DC

## Single electric impulse 26 mm



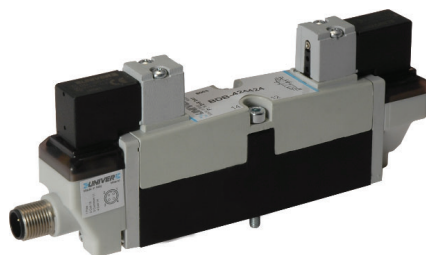
Weight (Kg): 0,205

	Symbol	Control	Return	Pressure	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		electric amplified	molla pneumo mechanical	1,8÷9	21	40	<b>BDB-424024</b>
5/2		electric amplified	molla mechanical	2,5÷9	20	50	<b>BDB-424124</b>



A Manual override

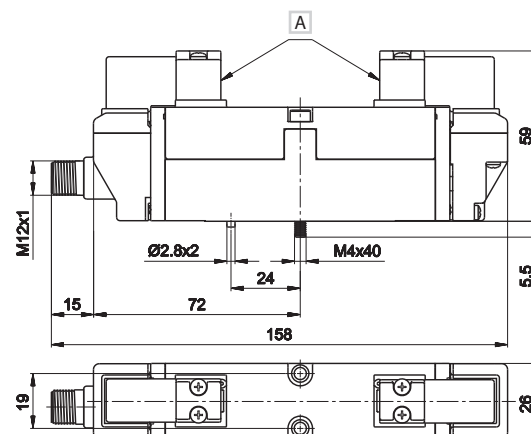
## Double electric impulse 26 mm



Weight (Kg): 0,236

	Symbol	Control	Return	Pressure	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		electric amplified	electric amplified	2,5÷9	17	17	<b>BDB-424424</b>
5/3 c.c.		electric amplified	electric amplified	2,1÷9	16	54	<b>BDB-434424</b>
5/3 o.c.		electric amplified	electric amplified	2,1÷9	16	54	<b>BDB-444424</b>
5/3 p.c.		electric amplified	electric amplified	2,1÷9	63	16	<b>BDB-454424</b>
3/2 NC + 3/2 NC		electric amplified	electric amplified	1,8÷9	20	27	<b>BDB-464424</b>
3/2 NC + 3/2 NO		electric amplified	electric amplified	1,8÷9	20	27	<b>BDB-474424</b>
3/2 NO + 3/2 NO		electric amplified	electric amplified	1,8÷9	20	27	<b>BDB-484424</b>

o.c. = open centres    c.c. = closed centres    p.c. = pressurize centres

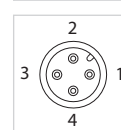
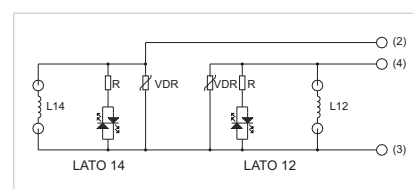


A Manual override

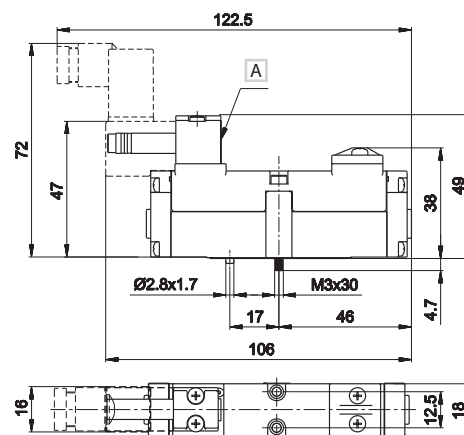
## ELECTRIC CHARACTERISTICS

Electric connector M12x1  
 IP 65 protection degree  
 24 V DC voltage  
 2,5 W nominal power  
 DD-052\*\* series coil (without faston)  
 ED 100%  
 LED indicator

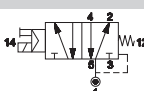
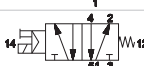
Available upon request other voltages  
 max 48V DC



## Single electric impulse 18 mm

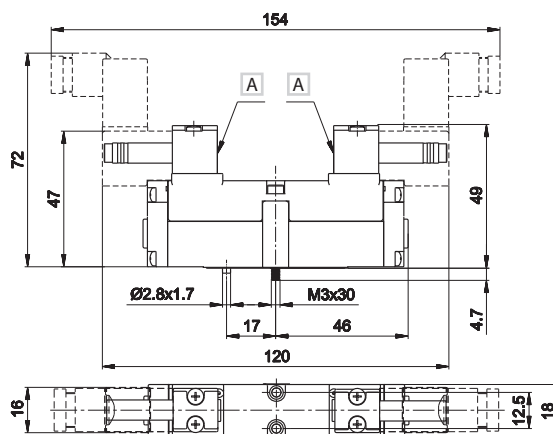
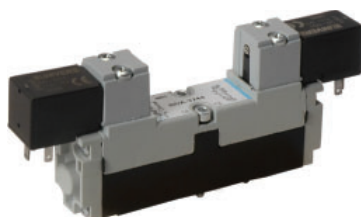


Weight (Kg): 0,107

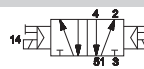
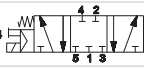
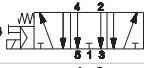
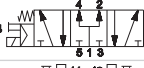
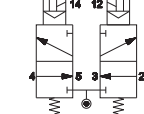
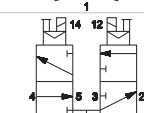
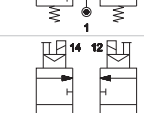
	Symbol	Control	Return	Pressure	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		14	12	bar	15	25	<b>BDA-3240</b>
5/2		14	12	bar	14	37	<b>BDA-3241</b>

A Manual override

## Double electric impulse 18 mm



Weight (Kg): 0,123

	Symbol	Control	Return	Pressure	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		14	12	bar	16	16	<b>BDA-3244</b>
5/3 c.c.		14	12	bar	14	31	<b>BDA-3344</b>
5/3 o.c.		14	12	bar	14	31	<b>BDA-3444</b>
5/3 p.c.		14	12	bar	31	14	<b>BDA-3544</b>
3/2 NC + 3/2 NC		14	12	bar	17	22	<b>BDA-3644</b>
3/2 NC + 3/2 NO		14	12	bar	17	22	<b>BDA-3744</b>
3/2 NO + 3/2 NO		14	12	bar	17	22	<b>BDA-3844</b>

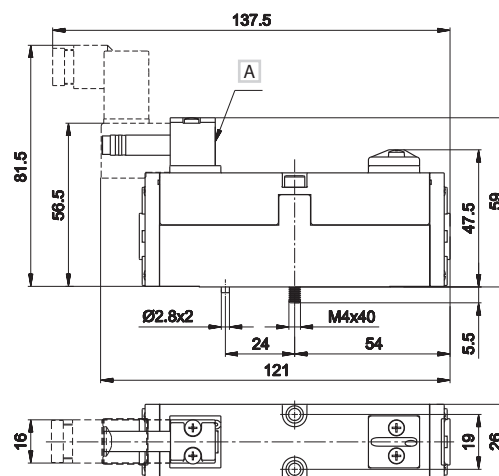
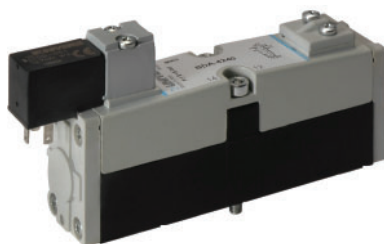
A Manual override

o.c. = open centres    c.c. = closed centres    p.c. = pressurized centres

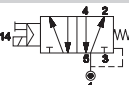

BDA solenoid valves are supplied without coils and connectors



## Single electric impulse 26 mm

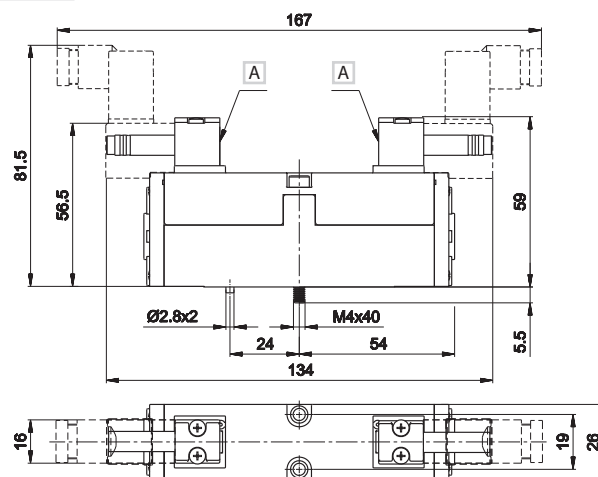
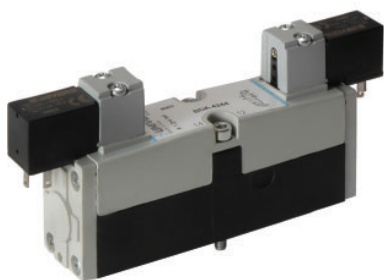


Weight (Kg): 0,197

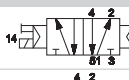

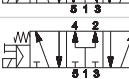
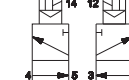

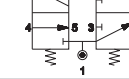
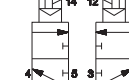
Symbol	Mando	Return	Pressure	Resp. Time (ms)		Part no.
	14	12	bar	En.	De-en.	
5/2		electric amplified	pneumo mechanical spring	1,8÷9	21 40	<b>BDA-4240</b>
5/2		electric amplified	mechanical spring	2,5÷9	20 50	<b>BDA-4241</b>

A Manual override

## Double electric impulse 26 mm

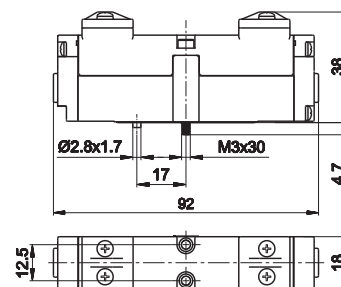


Weight (Kg): 0,218

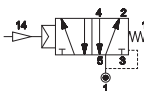
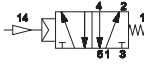
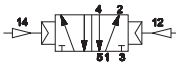
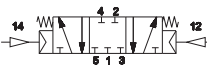
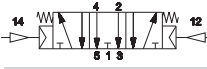
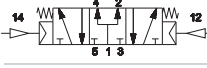
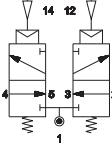
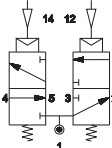
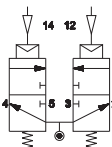
Symbol	Control	Return	Pressure	Resp. Time (ms)		Part no.
	14	12	bar	En.	De-en.	
5/2		electric amplified	electric amplified	1,2÷9	17 17	<b>BDA-4244</b>
5/3 c.c.		electric amplified	electric amplified	2,1÷9	16 54	<b>BDA-4344</b>
5/3 o.c.		electric amplified	electric amplified	2,1÷9	16 54	<b>BDA-4444</b>
5/3 p.c.		electric amplified	electric amplified	2,1÷9	63 16	<b>BDA-4544</b>
3/2 NC + 3/2 NC		electric amplified	electric amplified	1,8÷9	20 27	<b>BDA-4644</b>
3/2 NC + 3/2 NO		electric amplified	electric amplified	1,8÷9	20 27	<b>BDA-4744</b>
3/2 NO + 3/2 NO		electric amplified	electric amplified	1,8÷9	20 27	<b>BDA-4844</b>

o.c. = open centres c.c. = closed centres p.c. = pressurized centres

BDA solenoid valves are supplied without coils and connectors

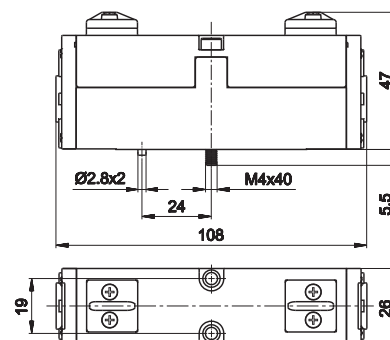
Single/double **pneumatic impulse 18 mm**

Weight (Kg): 0,092/0,098

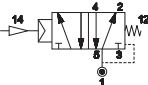
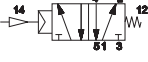

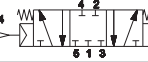
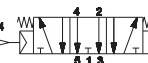
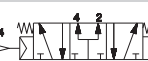
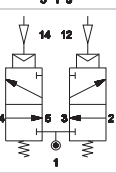
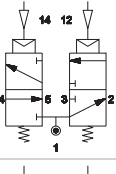
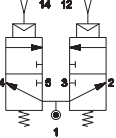
	Symbol	Control 14	Return 12	Pressure bar	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		pneumatic amplified	pneumo mechanical spring	1,8÷10	13	30	<b>BDA-3230</b>
5/2		pneumatic amplified	mechanical spring	2,5÷10	11	35	<b>BDA-3231</b>
5/2		pneumatic amplified	pneumatic amplified	0,8÷10	8	8	<b>BDA-3233</b>
5/3 c.c.		pneumatic amplified	pneumatic amplified	2,1÷10	9	15	<b>BDA-3333</b>
5/3 o.a.		pneumatic amplified	pneumatic amplified	2,1÷10	9	15	<b>BDA-3433</b>
5/3 p.p.		pneumatic amplified	pneumatic amplified	2,1÷10	9	15	<b>BDA-3533</b>
3/2 NC + 3/2 NC		pneumatic amplified	pneumatic amplified	1,8÷10	5	14	<b>BDA-3633</b>
3/2 NC + 3/2 NO		pneumatic amplified	pneumatic amplified	1,8÷10	5	14	<b>BDA-3733</b>
3/2 NO + 3/2 NO		pneumatic amplified	pneumatic amplified	1,8÷10	5	14	<b>BDA-3833</b>

o.c. = open centres    c.c. = closed centres    p.c. = pressurized centres

3

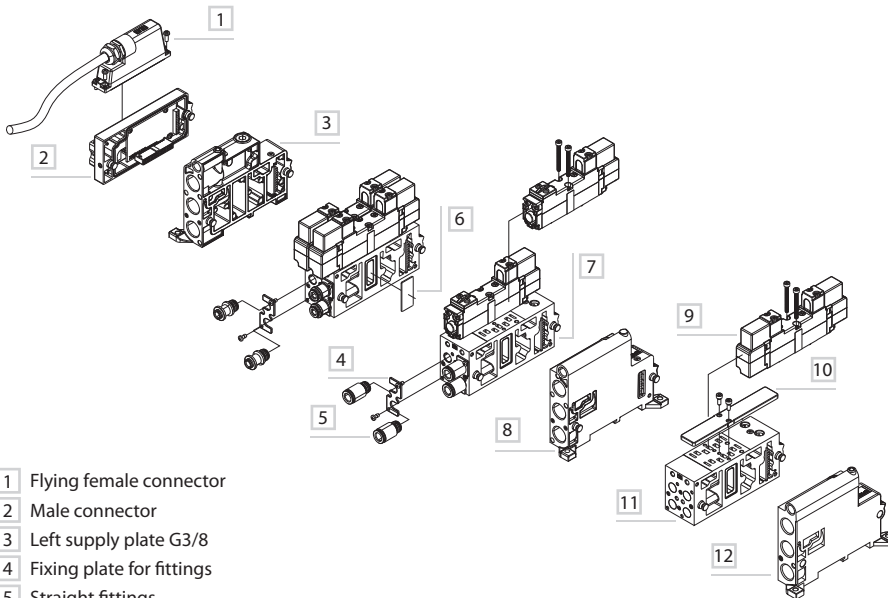
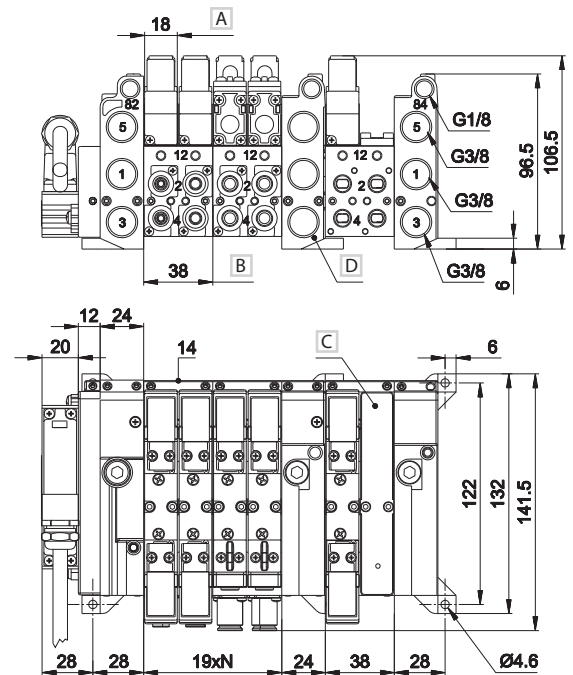
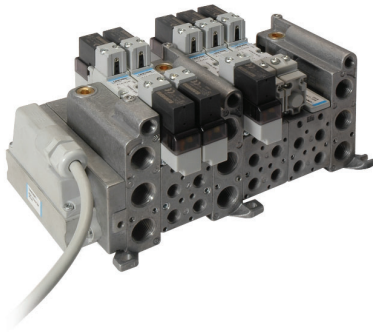
Single/double **pneumatic impulse 26 mm**

Weight (Kg): 0,185/0,204

	Symbol	Control 14	Return 12	Pressure bar	Resp. Time (ms)		Part no.
					En.	De-en.	
5/2		pneumatic amplified	pneumo mechanical spring	1,8÷10	15	33	<b>BDA-4230</b>
5/2		pneumatic amplified	mechanical spring	2,5÷10	13	38	<b>BDA-4231</b>
5/2		pneumatic amplified	pneumatic amplified	1,2÷10	10	10	<b>BDA-4233</b>
5/3 c.c.		pneumatic amplified	pneumatic amplified	1,2÷10	14	18	<b>BDA-4333</b>
5/3 e.s.		pneumatic amplified	pneumatic amplified	1,2÷10	14	18	<b>BDA-4433</b>
5/3 p.p.		pneumatic amplified	pneumatic amplified	1,2÷10	14	18	<b>BDA-4533</b>
3/2 NC + 3/2 NC		pneumatic amplified	pneumatic amplified	1,8÷10	8	14	<b>BDA-4633</b>
3/2 NC + 3/2 NO		pneumatic amplified	pneumatic amplified	1,8÷10	8	14	<b>BDA-4733</b>
3/2 NO + 3/2 NO		pneumatic amplified	pneumatic amplified	1,8÷10	8	14	<b>BDA-4833</b>

o.c. = open centres    c.c. = closed centres    p.c. = pressurized centres

## Integrated electric connection side 18 mm



- A Valve thickness  
 B Sub-base 2 places valve  
 C Closing plate for unused valve place BDF-3185  
 D Intermediate supply plate

- 1 = Supply port  
 2 - 4 = Use  
 3 - 5 = Exhaust  
 14 = Control  
 12 = Return

N = Number of valve places

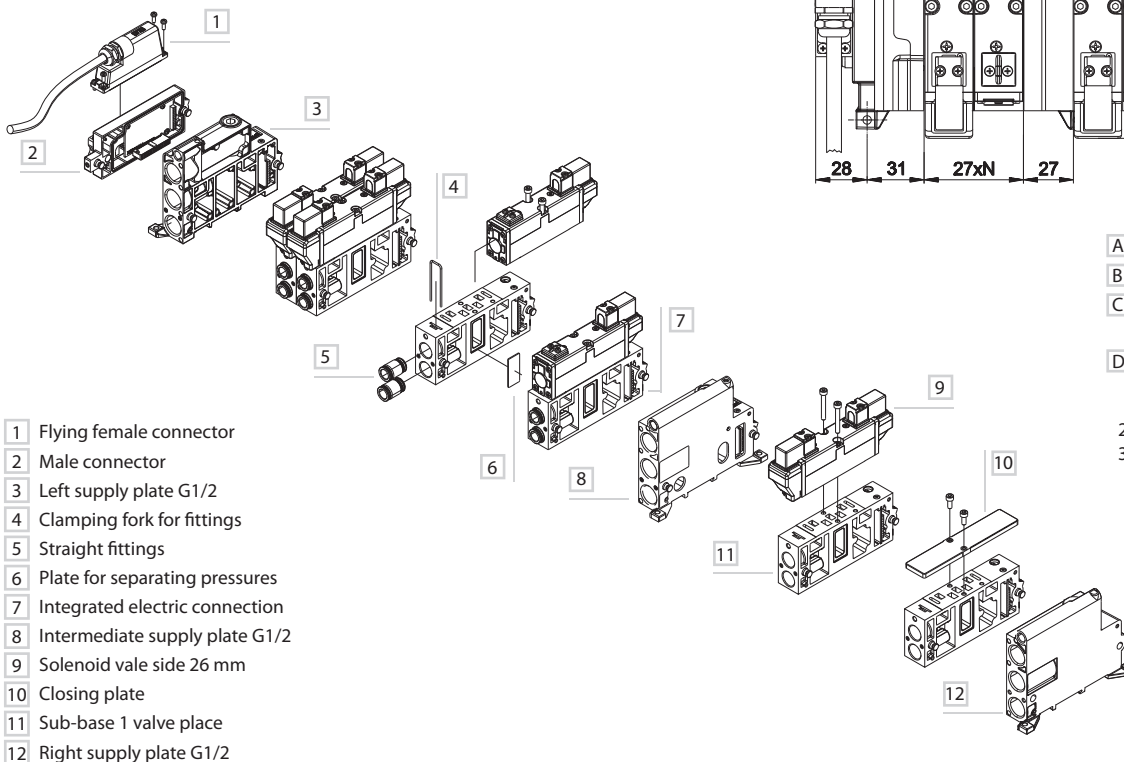
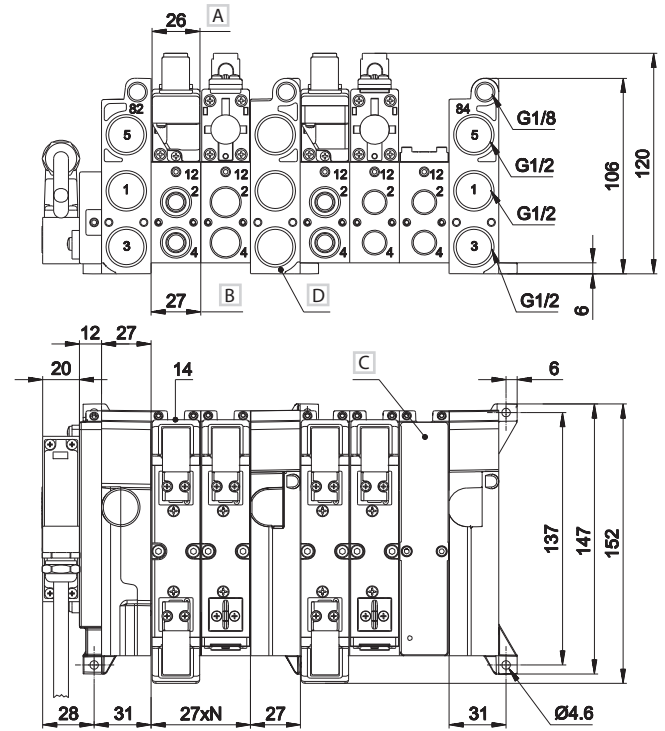
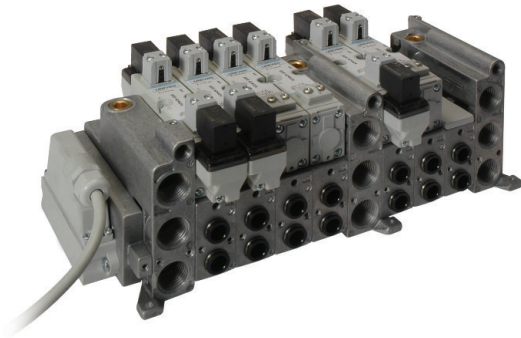
3

- 1 Flying female connector  
 2 Male connector  
 3 Left supply plate G3/8  
 4 Fixing plate for fittings  
 5 Straight fittings  
 6 Plate for separating pressures  
 7 Integrated electric connection  
 8 Intermediate supply plate G3/8  
 9 Solenoid valve side 18 mm  
 10 Closing plate  
 11 Sub-base 2 valve places  
 12 Right supply plate G3/8

BDF-3100	BDF-3115	BDF-3120	BDF-3140TIM	BDF-3180	BDF-3185	BDF-3190
left supply plate G3/8 with integrated electric connection weight: 0,292 Kg	right supply plate G3/8 weight: 0,276 Kg	intermediate supply plate G3/8 with integrated electric connection weight: 0,29 Kg	multiway connection module, 25 poles male type D side 18 mm weight: 0,158 Kg	plate for separating supply pressures weight: 0,002 Kg	plate for closing unused valve place weight: 0,038 Kg	interface for connecting valves side 18-26 mm with integrated electric connection weight: 0,216 Kg
BDF-3210 (b)	BDF-3230 (a) - (b)	BDF-3310 (b)	BDF-3330 (a) - (b)	BDF-3400	GZR-100	GZR-V10004/06/08
sub base 2 places according to VDMA-ISO specifications flow rate 620 NI/min G1/8 connections weight: 0,324 Kg	sub base 2 places according to VDMA-ISO specifications flow rate 620 NI/min for fittings Ø 4-6-8 mm weight: 0,334 Kg	sub base 2 places with increased capacity 800 NI/min G1/8 connections weight: 0,322 Kg	sub base 2 places with increased capacity 800 NI/min for fittings Ø 4-6-8 mm weight: 0,334 Kg	single sub-base 1 place with increased capacity G1/8 connections weight: 0,12 Kg	screw plug weight: 0,01 Kg	fittings according to UNIVER design (package 50 pcs.) GZR-V10004 Ø4 mm GZR-V10006 Ø6 mm GZR-V10008 Ø8 mm weight: 0,01 Kg each.

(a) = sub-base including fixing plates for fittings (fittings excluded) (b) = part no. codification: 0 = electric integrated

## Integrated electric connection side 26 mm



- A Valve thickness  
 B Sub-base 1 place valve  
 C Closing plate for unused valve place BDF-4185  
 D Intermediate supply plate
- 1 = Supply port  
 2 - 4 = Use  
 3 - 5 = Exhaust  
 14 = Control  
 12 = Return  
 N = Number of valve place

BDF-4100	BDF-4115	BDF-4120	BDF-4140TIM	BDF-4180	BDF-4185
left supply plate G1/2 with integrated electric connection weight: 0,396 Kg	right supply plate G1/2 weight: 0,418 Kg	intermediate supply plate G1/2 with integrated electric connection weight: 0,396 Kg	multiway connection module, 25 poles male type D side 26 mm weight: 0,158 Kg	plate for separating supply pressures weight: 0,002 Kg	plate for closing unused valve place weight: 0,08 Kg
BDF-4210/20 (b)	BDF-4230 (a) - (b)	BDF-4310/20(b)	BDF-4330/31/32 (a) - (b)	BDF-4400	GZR-VV1006/08/10
sub base 1 place according to VDMA-ISO specification flow rate 1250 NI/min G1/4 connections BDF-4210 weight: 0,254 Kg G3/8 connections BDF-4220 weight: 0,246 Kg	sub base 1 place according to VDMA-ISO specification flow rate 1250 NI/min for fittings Ø 6-8-10 mm BDF-4230 weight: 0,23 Kg	sub base 1 place with increased capacity flow rate 1700 NI/min G1/4 connections BDF-4310 weight: 0,254 Kg G3/8 connections BDF-4320 weight: 0,246 Kg	sub base 1 place with increased capacity flow rate 1700 NI/min for fittings Ø 6-8-10 mm BDF-4330 weight: 0,23 Kg	single sub-base 1 place with increased capacity G3/8 connections weight: 0,226 Kg	fitings according to UNIVER design (package 50 pcs.) GZR-VV1006 Ø 6mm GZR-VV1008 Ø 8mm GZR-VV1010 Ø 10mm weight: 0,014 Kg each.
(a) = sub-base including fixing plates for fittings (fittings excluded) (b) = part no. codification: 0 = electric integrated					

Diagram illustrating a memory layout with 12 slots. The slots are labeled 1 through 12. The first 6 slots contain the characters B, D, E, 3, P, N, 1, 0, 0, 0, 6. The next 6 slots contain the characters C, 8, C, 8, C, 8, C, 8, C, 8, Z, 8. Blue brackets group the slots into pairs (1,2), (3,4), (5,6), (7,8), (9,10), and (11,12). A grey bar at the bottom is labeled 1-6 and 7.

\* = Auxiliary Inputs and Outputs cannot be added  
\*\* = For more details see section "Serial Communication Systems"

**o.c.** = open centres    **c.c.** = closed centres    **p.c.** = pressurized centre

- External pilot supply available upon request
- Special configurations available upon request
- Accessories (fittings, silencers, supply adapters, connectors, intermediate supply plates etc) can be added upon request

HC510018	silencer 1/8	2
HC510038	silencer 3/8	4
HA260800	plug Ø 8	2
HA261000	plug Ø 10	1
HB041038	straight male tube 10 3/8	2



### CONFIGURATION KEY

[illegible]

1 Valve series	2 Valve size	3 Electrical Connection and Bus Modules **
<b>BDE</b> = Solenoid valves with integrated electrical connection 24 V DC	<b>3</b> = 26 mm	<b>M*</b> = Multipin <b>P</b> = Profinet <b>B</b> = Profibus <b>E</b> = Ethernet <b>C</b> = CANopen <b>D</b> = DeviceNet <b>L*</b> = IO Link <b>T</b> = EtherCAT

\* = Auxiliary Inputs and Outputs cannot be added

\*\* = For more details see section "Serial Communication Systems"

4 Auxiliary Inputs		5 Auxiliary Outputs	
INPUT module M12	Number of modules	OUTPUT module M12	Number of modules
0 = no additional module	0 no additional module	0 = no additional module	0 no additional module
N = 16 input	1-2-3-4 up to max. 4 modules	U = 8 output	1-2-3-4-5-6-7-8 up to max. 8 modules (Profinet, Ethernet) up to max. 5 modules (Profibus, CANopen, DeviceNet)
H = 8 input	1-2-3-4-5-6-7-8 up to max. 8 modules		

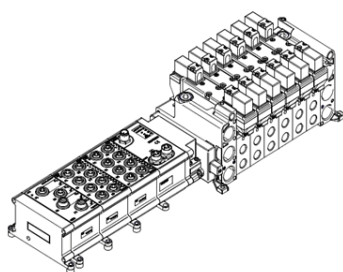
6 Valve Places	7 Valve/Base Stations
<p><b>02</b> = 2 places  <b>03</b> = 3 places  <b>04</b> = 4 places  <b>05</b> = 5 places  <b>06</b> = 6 places  <b>07</b> = 7 places  <b>08</b> = 8 places  <b>09</b> = 9 places  <b>10</b> = 10 places  <b>11</b> = 11 places  <b>12</b> = 12 places</p> <p>up to max. 24 signals</p>	<p>Every station is made of 1 double sub-base hosting 2 valve places.  The choice of the sub-base kind is valid for the complete station</p> <p><b>Valve</b></p> <p><b>A</b> = 5/2 monostable mechanical spring  <b>B</b> = 5/2 monostable pneumatic spring  <b>C</b> = 5/2 bistable  <b>D</b> = 5/3 c.c.  <b>E</b> = 5/3 o.c.  <b>F</b> = 5/3 p.c.  <b>G</b> = 3/2+3/2 NC-NC  <b>H</b> = 3/2+3/2 NC-NO  <b>L</b> = 3/2+3/2 NO-NO  <b>Z</b> = closing plate  <b>V</b> = void place</p> <p><b>Sub-base kind</b></p> <p><b>1</b> = ISO interface - G1/4 (fittings not included)  <b>2</b> = ISO interface - G3/8 (fittings not included)  <b>3</b> = ISO interface - tube 6  <b>4</b> = ISO interface - tube 8  <b>5</b> = ISO interface - tube 10  <b>6</b> = OVERSIZED interface - G1/4 (fittings not included)  <b>7</b> = OVERSIZED interface - G3/8 (fittings not included)  <b>8</b> = OVERSIZED interface - tube 6  <b>9</b> = OVERSIZED interface - tube 8  <b>10</b> = OVERSIZED interface - tube 10</p>

**o.c.** = open centres    **c.c.** = closed centres    **p.c.** = pressurized centre

### Note

- External pilot supply available upon request
- Special configurations available upon request
- Accessories (fittings, silencers, supply adapters, connectors, intermediate supply plates etc) can be added upon request

### Example



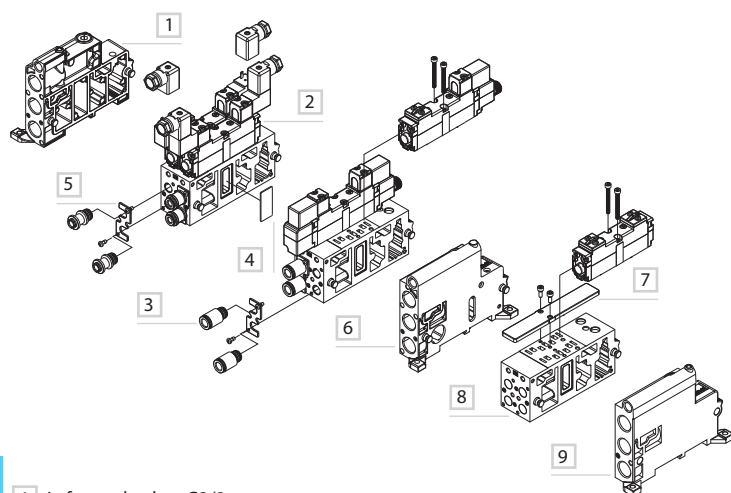
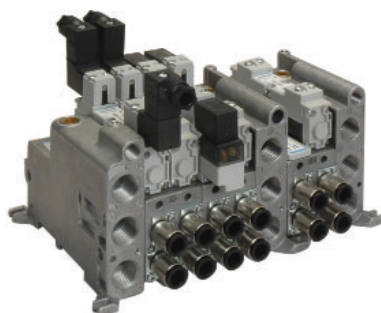
Part no BDE4206201211

Description BDE4PN2U106C1C1C1C1C1C1

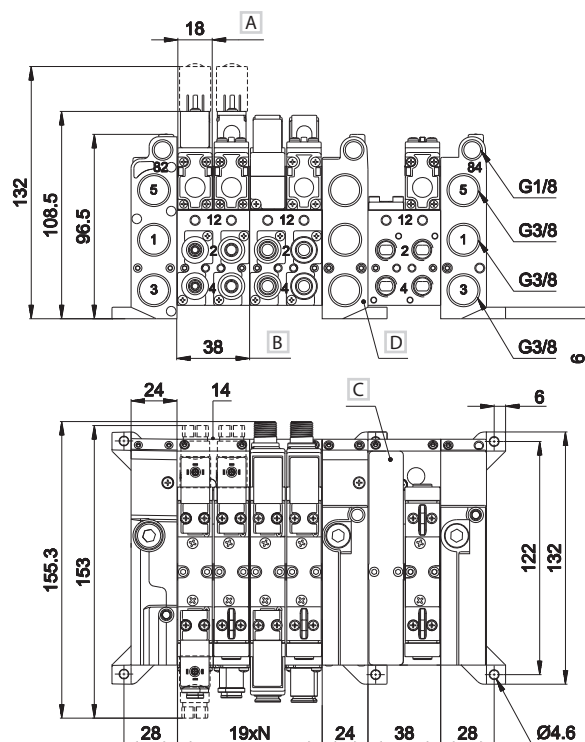
**BDE4PN2U106C1C1C1C1C1C1**

BDE-424424	5/2 bistable EL/EL	6
BDF-4100	left plate 3/8 electrical integrated	1
BDF-4115	right plate 1/2	1
BDF-4140TIM	module TIM 25 poles male	1
BDF-4210	base 1/4 port. VDMA electrical integrated	6
TCXPN	module ProfiNet 32	1
TC16I812	16 Input M12	2
TC8U412	8 output M12	1
TFP060	2 module supports 6 mm VDMA 18-26	4

## Electric connection with external connector side 18 mm



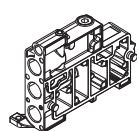
- 1 Left supply plate G3/8
- 2 Solenoid valve
- 3 Straight fittings
- 4 Plate for separating pressures
- 5 Fixing plate for fittings
- 6 Intermediate supply plate G3/8
- 7 Closing plate
- 8 Sub-base 2 valve places
- 9 Right supply plate G3/8



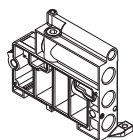
- A Valve thickness  
 B Sub-base 2 places valve  
 C Closing plate for unused valve place BDF-3185  
 D Intermediate supply plate

- 1 = Supply port  
 2 - 4 = Use  
 3 - 5 = Exhaust  
 14 = Control  
 12 = Return  
 N = Number of valve places

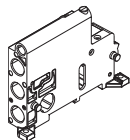
BDF-3110	BDF-3115	BDF-3125	BDF-3180	BDF-3185	BDF-3191	BDF-3400
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left supply plate G3/8  
weight: 0,288 Kg



right supply plate G3/8  
weight: 0,276 Kg



intermediate supply plate G3/8 without integrated electric connection  
weight: 0,31 Kg



plate for separating pressures  
weight: 0,002 Kg

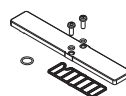
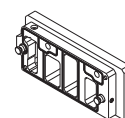
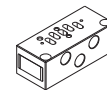


plate for closing unused valve place  
weight: 0,038 Kg

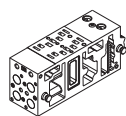


interface for connecting valves side 18-26 mm with integrated electric connection  
weight: 0,212 Kg

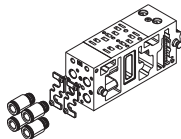


single sub-base 1 place with increased capacity G1/8 connections  
weight: 0,12 Kg

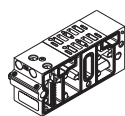
BDF-3210/1/2 (b)	BDF-3230/1/2 (a) - (b)	BDF-3310/1/2 (b)	BDF-3330/1/2 (a) - (b)	GZR-100	GZR-V10004/6/8	DD-051/..
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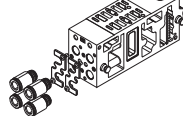
sub base 2 places according to VDMA-ISO specifications  
flow rate 620 NI/min  
G1/8 connections  
BDF-3210  
BDF-3211  
BDF-3212  
weight: 0,316 Kg



sub base 2 places according to VDMA-ISO specifications  
flow rate 620 NI/min  
for fittings Ø 4-6-8 mm  
BDF-3230  
BDF-3231  
BDF-3232  
weight: 0,326 Kg



sub base 2 places with increased capacity 800 NI/min  
attacchi G1/8  
BDF-3310  
BDF-3311  
BDF-3312  
weight: 0,316 Kg



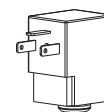
sub base 2 places with increased capacity flow rate 800 NI/min  
for fittings Ø 4-6-8 mm  
BDF-3330  
BDF-3331  
BDF-3332  
weight: 0,326 Kg



screw plug  
weight: 0,01 Kg



fittings according to UNIVER design (package 50 pcs.)  
GZR-V10004 Ø4 mm  
GZR-V10006 Ø6 mm  
GZR-V10008 Ø8 mm  
weight: 0,01 Kg cad.



U05 coil side 15 mm (for technical features refer to section "Accessories>Coils")  
weight: 0,019 Kg

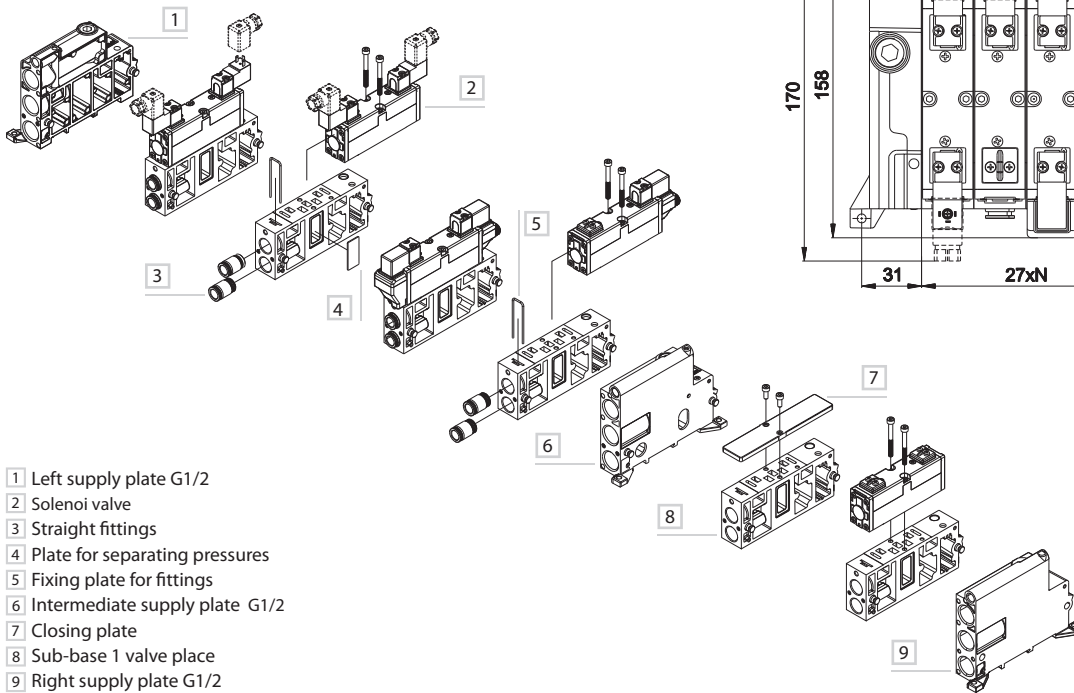
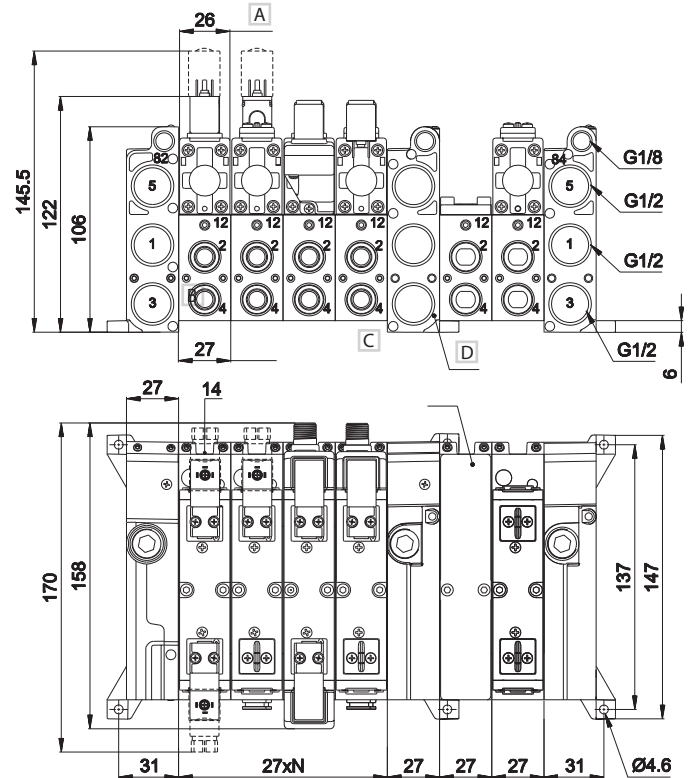
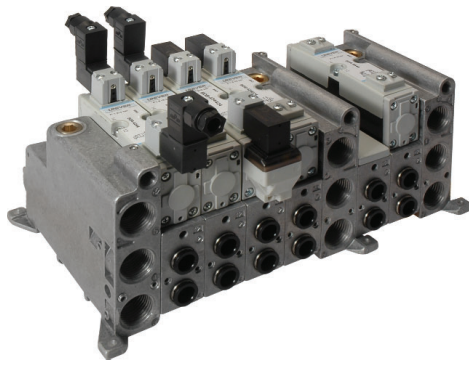
(a) = sub-base including fixing plates for fittings (fittings excluded)  
 (b) = part no. codification: 0 = electric integrated

1 = electric non integrated

2 = only pneumatic



## Electric connection with external connector side 26 mm



- A Valve thickness  
B Sub-base 1 places valve  
C Closing plate for unused valve place BDF-4185  
D Intermediate supply plate

- 1 = Supply port  
2 - 4 = Use  
3 - 5 = Exhaust  
14 = Control  
12 = Return  
N = Number of valve places

BDF-4110	BDF-4115	BDF-4125	BDF-4180	BDF-4185	BDF-4400
left supply plate G1/2 weight: 0,428 Kg	right supply plate G1/2 weight: 0,418 Kg	intermediate supply plate G1/2 without integrated electric connection weight: 0,42 Kg	plate for separating supply pressures weight: 0,002 Kg	plate for closing unused valve place weight: 0,08 Kg	single sub-base 1 place with increased capacity G3/8 connections weight: 0,226 Kg
BDF-4210/.. (b)	BDF-4230/1/2 (a) - (b)	BDF-4311/.. (b)	BDF-4330/1/2 (a) - (b)	GZR-VV1006/8/10	DD-051/..
sub base 1 place according to VDMA-ISO specification flow rate 1250 NI/min G1/4 connect. G3/8 connect. BDF-4210 BDF-4220 BDF-4211 BDF-4221 BDF-4212 BDF-4222 weight: 0,244 Kg weight: 0,236 Kg	sub base 1 place according to VDMA-ISO specification flow rate 1250 NI/min for fittings Ø 6-8-10 mm BDF-4230 BDF-4231 BDF-4232 weight: 0,22 Kg	sub base 1 place with increased capacity 1700 NI/min G1/4 connect. G3/8 connect. BDF-4310 BDF-4320 BDF-4311 BDF-4321 BDF-4312 BDF-4322 weight: 0,244 Kg weight: 0,236 Kg	sub base 1 place with increased capacity 1700 NI/min for fittings Ø 6-8-10 mm BDF-4330 BDF-4331 BDF-4332 weight: 0,22 Kg	fitings according to UNIVER design (package 50 pcs.) GZR-VV1006 Ø 6mm GZR-VV1008 Ø 8mm GZR-VV1010 Ø 10mm weight: 0,014 Kg cad.	U05 coil side 15 mm (for technical features refer to section "Accessories>Coils") weight: 0,019 Kg

(a) = sub-base including fixing plates for fittings (fittings excluded)

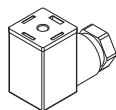
(b) = part no. codification: 0 = electric integrated

1 = electric non integrated

2 = only pneumatic

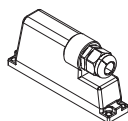
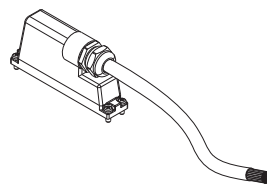
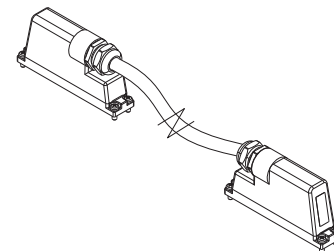
## Electric connection

## AM-5109



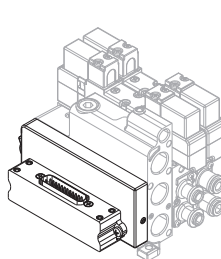
■ 15 mm connector

## TSCFN24S000

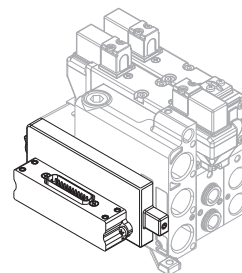
■ female connector  
25 poles type D-sub  
no cable  
M3 x 8 fixing screwsTSCFN24S0300  
TSCFN24S0500  
TSCFN24S1000■ female connector  
25 poles type D-sub  
cable 3-5-10 m  
M3 x 8 fixing screwsTSCFN16D0300  
TSCFN16D0500  
TSCFN16D1000■ male/female flying connector  
sub D (upon request)  
prewired for 24 coils with  
cable Ø 8 mm (3-5-10 m length)  
suitable for mobile laying  
M3 x 8 fixing screwsFemale connector D-SUB 25 poles  
for connection 12+12 coils

PIN No.	Control side	Valve N°	Colour	Coil
1	14	1	white	1
2	12	1	brown	2
3	14	2	green	3
4	12	2	yellow	4
5	14	3	grey	5
6	12	3	pink	6
7	14	4	blue	7
8	12	4	red	8
9	14	5	black	9
10	12	5	violet	10
11	14	6	grey-pink	11
12	12	6	red-blue	12
13	14	7	white-green	13
14	12	7	green-brown	14
15	14	8	white-yellow	15
16	12	8	yellow-brown	16
17	14	9	white-grey	17
18	12	9	grey-brown	18
19	14	10	white-pink	19
20	12	10	pink-brown	20
21	14	11	white-blue	21
22	12	11	brown-blue	22
23	14	12	white-red	23
24	-	-	brown-red	common
25	12	12	white-black	24

## BDF-3140 TIM

■ multiway connection module  
25 poles male type D  
side 18 mm

## BDF-4140 TIM

■ multiway connection module  
25 poles male type D  
side 26 mm

## COMMUNICATION SYSTEMS

Possibility to configure manifolds with serial communication systems

